INSTALLATION INSTRUCTIONS

FOR PACKAGE HEAT PUMPS FEATURING EARTH-FRIENDLY R410A REFRIGERANT

RJNL-B SERIES 15 TON [52.8 kW]

60 HZ MODELS (COMPLIES WITH ASHRAE 90.1-2007)

RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE,

AHRI CERTIFIED™ www.ahridirectory.org
Unitary Large AC
AHRI Standard 340/360
Certification applies only when the complete system is listed with AHRI.

c UL us LISTED

Accredited by the RvA

ABS Quality Evaluations, Inc. Management System Certification

ANAB ACCREDITED

ISO 9001:2000
Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN

[ ] INDICATES METRIC CONVERSIONS

92-23577-112-01
SUPERSEDES 92-23577-112-00

I. TABLE OF CONTENTS

⚠ WARNING

PROPOSITION 65: THIS APPLIANCE CONTAINS FIBERGLASS INSULATION. RESPIRABLE PARTICLES OF FIBERGLASS ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

II. INTRODUCTION

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

This booklet contains the installation and operating instructions for your air conditioner. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
2. In coastal areas, locate the unit on the side of the building away from the waterfront.
3. Shielding provided by a fence or shrubs may give some protection.

Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with a good automobile polish will provide some protection.
3. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

A. GENERAL

The Packaged Heat Pump is available without auxiliary heat or with 20, 40, 60 or 75 kW electric heat. Cooling and heating capacity of 15 nominal tons is available. Units are convertible from bottom supply and return to horizontal supply and return by relocation of supply and return air access panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system (consisting of compressors, condenser coil, evaporator coil, biflow thermal expansion valves and reversing valves), a circulation air blower, condenser fans, and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: **R-410A is not a drop-in replacement for R-22;** equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. *Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating.* DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil / TXV

The biflow thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:
- -Up to 800 PSIG High side
- -Up to 250 PSIG Low Side
- -550 PSIG Low Side Retard

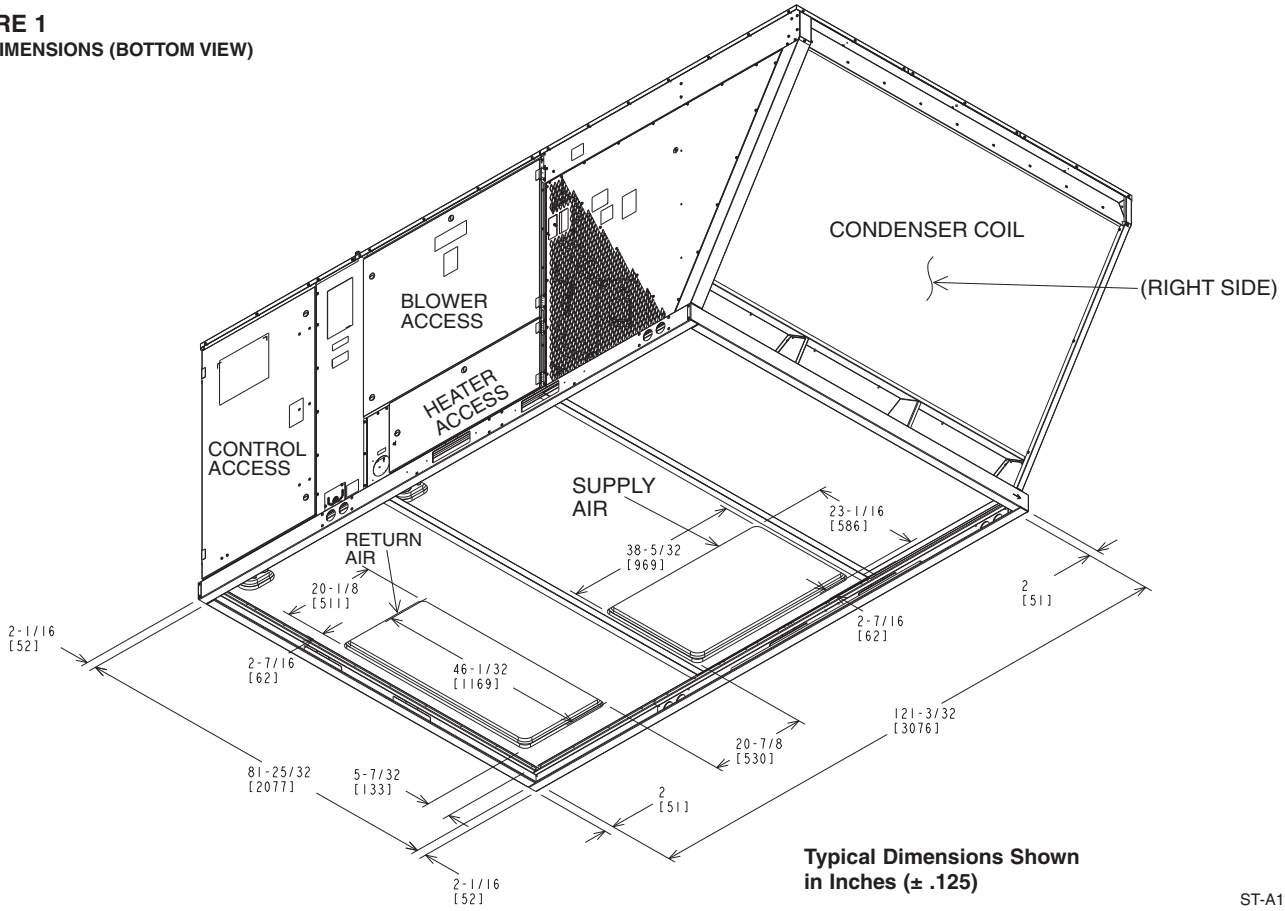
Manifold Hoses:
- -Service Pressure Rating of 800 PSIG

Recovery Cylinders:
- -400 PSIG Pressure Rating
- -Dept. of Transportation 4BA400 or BW400

⚠ CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.

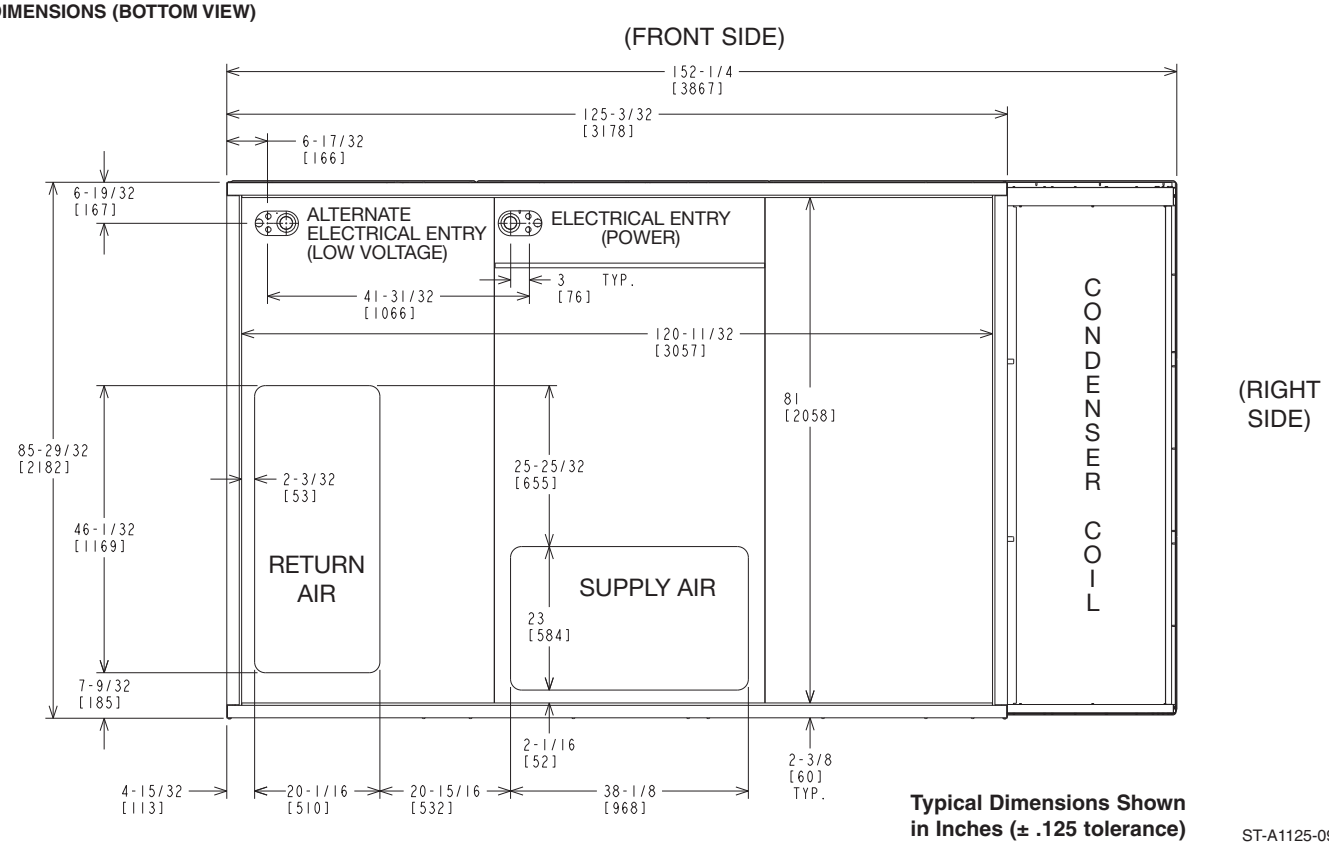
FIGURE 1
UNIT DIMENSIONS (BOTTOM VIEW)



Typical Dimensions Shown in Inches (± .125)

ST-A1125-02B

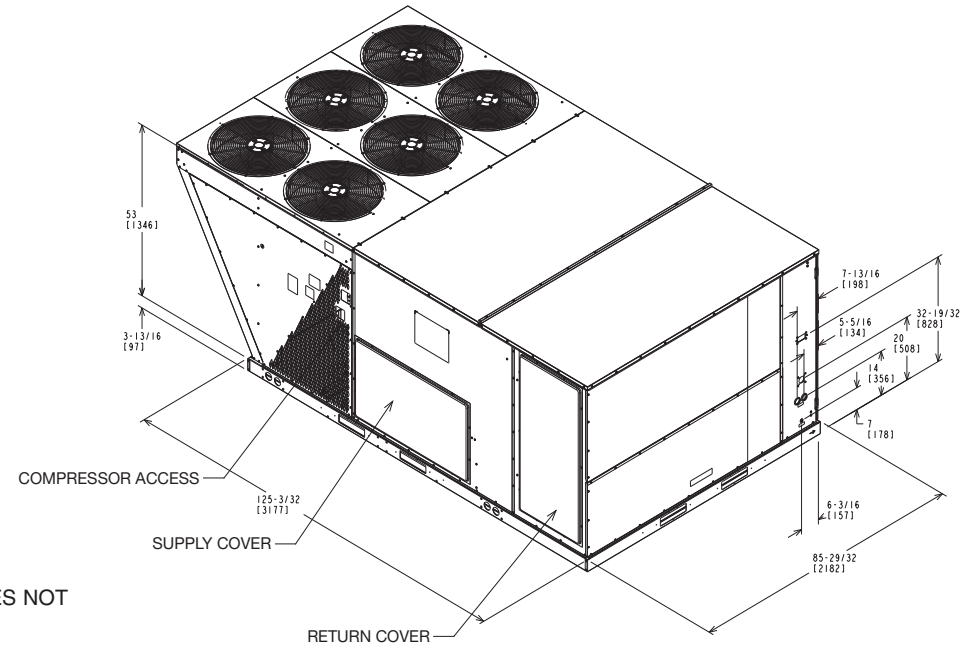
FIGURE 2
UNIT DIMENSIONS (BOTTOM VIEW)



Typical Dimensions Shown in Inches (± .125 tolerance)

ST-A1125-09B

FIGURE 3
UNIT DIMENSIONS

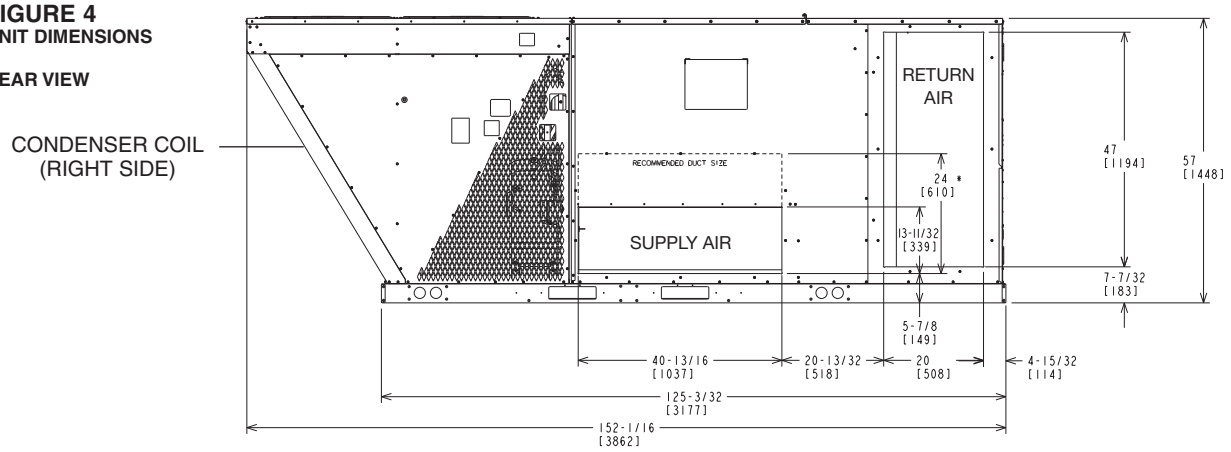


NOTE: 15 TON UNIT DOES NOT HAVE FANS #2 & #5.

ST-A1125-03

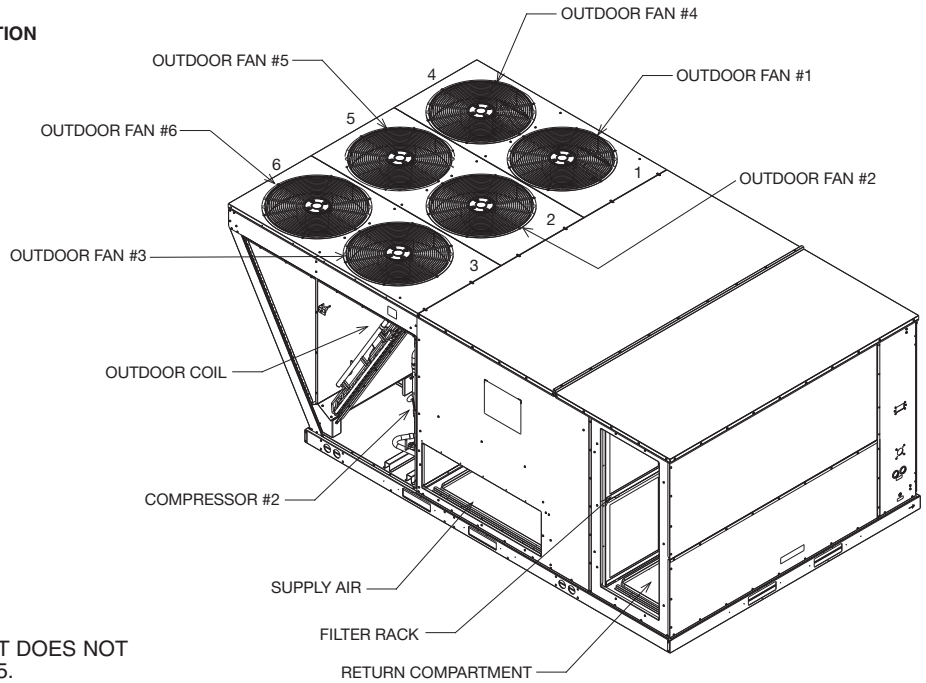
FIGURE 4
UNIT DIMENSIONS

REAR VIEW



ST-A1125-08B

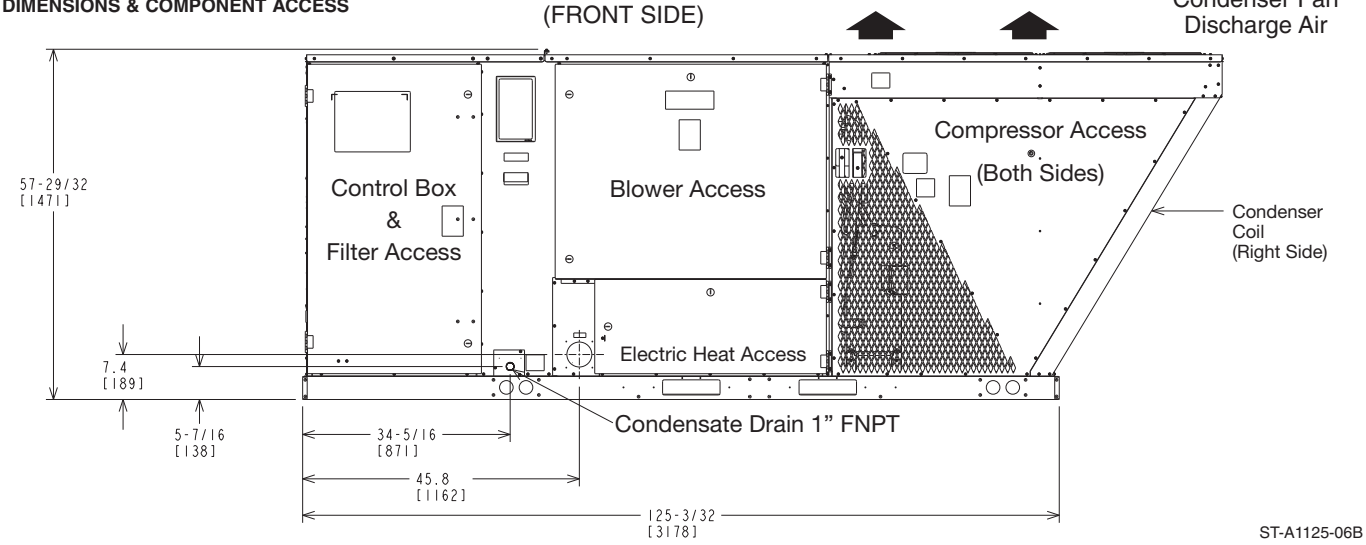
FIGURE 5
COMPONENT LOCATION



NOTE: 15 TON UNIT DOES NOT HAVE FANS #2 & #5.

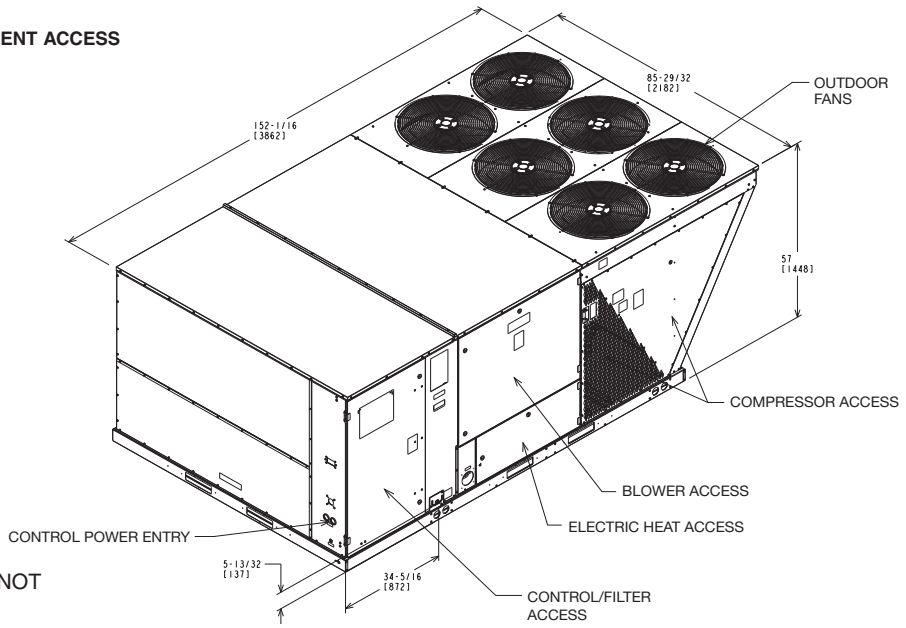
ST-A1125-05

FIGURE 6
UNIT DIMENSIONS & COMPONENT ACCESS



ST-A1125-06B

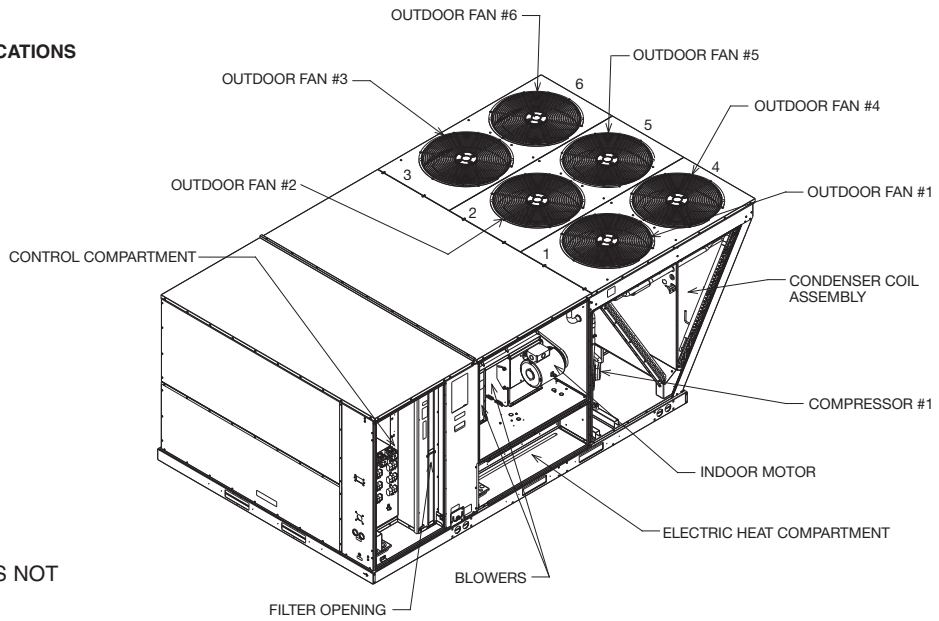
FIGURE 7
UNIT DIMENSIONS & COMPONENT ACCESS



NOTE: 15 TON UNIT DOES NOT HAVE FANS 2 & 5.

ST-A1125-01B

FIGURE 8
INTERNAL COMPONENT LOCATIONS



NOTE: 15 TON UNIT DOES NOT HAVE FANS 2 & 5.

ST-A1125-04B

GENERAL DATA - RJNL

Model RJNL- Series	B180CL	B180CM	B180DL	B180DM
Cooling Performance[1]				**Continued ->**
Gross Cooling Capacity Btu [kW]	182,000 [53.33]	182,000 [53.33]	182,000 [53.33]	182,000 [53.33]
EER/SEER[2]	10.7/NA	10.7/NA	10.7/NA	10.7/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/6025 [2831/2843]	6000/6025 [2831/2843]	6000/6025 [2831/2843]	6000/6025 [2831/2843]
AHRI Net Cooling Capacity Btu [kW]	176,000 [51.57]	176,000 [51.57]	176,000 [51.57]	176,000 [51.57]
Net Sensible Capacity Btu [kW]	133,600 [39.14]	133,600 [39.14]	133,600 [39.14]	133,600 [39.14]
Net Latent Capacity Btu [kW]	42,400 [12.42]	42,400 [12.42]	42,400 [12.42]	42,400 [12.42]
IEER[3]	11.5	11.5	11.5	11.5
Net System Power KW	16.53	16.53	16.53	16.53
Heating Performance [Heat Pumps]				
High Temp. Btuh [kW] Rating	170,000 [49.81]	170,000 [49.81]	170,000 [49.81]	170,000 [49.81]
System Power kW / COP	13.84/3.6	13.84/3.6	13.84/3.6	13.84/3.6
Low Temp. Btuh [kW] Rating	104,000 [30.47]	104,000 [30.47]	104,000 [30.47]	104,000 [30.47]
System Power kW / COP	12.7/2.4	12.7/2.4	12.7/2.4	12.7/2.4
Compressor				
No/Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91	91	91
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	16000 [7550]	16000 [7550]	16000 [7550]	16000 [7550]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP	4 at 1/3 HP	4 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	3	5	3	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	56	184
Filter - Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	200/193.6 [5670/5489]	200/193.6 [5670/5489]	200/193.6 [5670/5489]	200/193.6 [5670/5489]
Weights				
Net Weight lbs. [kg]	1826 [838]	1855 [841]	1958 [888]	1987 [901]
Ship Weight lbs. [kg]	1926 [874]	1955 [887]	2058 [934]	2087 [947]

GENERAL DATA - RJNL

Model RJNL- Series	B180YL	B180YM
Cooling Performance[1]		
Gross Cooling Capacity Btu [kW]	182,000 [53.33]	182,000 [53.33]
EER/SEER[2]	10.7/NA	10.7/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/6025 [2831/2843]	6000/6025 [2831/2843]
AHRI Net Cooling Capacity Btu [kW]	176,000 [51.57]	176,000 [51.57]
Net Sensible Capacity Btu [kW]	133,600 [39.14]	133,600 [39.14]
Net Latent Capacity Btu [kW]	42,400 [12.42]	42,400 [12.42]
IEER[3]	11.5	11.5
Net System Power KW	16.53	16.53
Heating Performance [Heat Pumps]		
High Temp. Btuh [kW] Rating	170,000 [49.81]	170,000 [49.81]
System Power kW / COP	13.84/3.6	13.84/3.6
Low Temp. Btuh [kW] Rating	104,000 [30.47]	104,000 [30.47]
System Power kW / COP	12.7/2.4	12.7/2.4
Compressor		
No/Type	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)[5]	91	91
Outdoor Coil - Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]
Refrigerant Control	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	16000 [7550]	16000 [7550]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP
Motor RPM	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable
No. Motors	1	1
Motor HP	3	5
Motor RPM	1725	1725
Motor Frame Size	56	184
Filter - Type	Disposable	Disposable
Furnished	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	200/193.6 [5670/5489]	200/193.6 [5670/5489]
Weights		
Net Weight lbs. [kg]	1826 [838]	1855 [841]
Ship Weight lbs. [kg]	1926 [874]	1955 [887]

ELECTRICAL DATA - RJNL

ELECTRICAL DATA - RJNL SERIES							
		B180CL	**B180CM**	**B180DL**	**B180DM**	**B180YL**	**B180YM**
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-632	518-632
	Volts	208/230	208/230	460	460	575	575
	Minimum Circuit Ampacity	78/78	81/81	38	40	28	30
	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45	30	35
	Maximum Overcurrent Protection Device Size	100/100	100/100	45	50	35	35
Compressor Motor	No.	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7	7	7
	Amps (RLA), Comp. 1	25/25	25/25	12.2	12.2	9	9
	Amps (LRA), Comp. 1	164/164	164/164	100	100	78	78
	HP, Compressor 2	7	7	7	7	7	7
	Amps (RLA), Comp. 2	25/25	25/25	12.2	12.2	9	9
	Amps (LRA), Comp. 2	164/164	164/164	100	100	78	78
Condenser Motor	No.	4	4	4	4	4	4
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4	1	1
	Amps (LRA, each)	4.7/4.7	4.7./4.7	2.4	2.4	1.8	1.8
Evaporator Fan Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	3	5	3	5	3	5
	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6	3.5	5.3
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3	20	39.4

VI. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS
   Before attempting any installation, the following points should be carefully considered:
   a. Structural strength of supporting members. (rooftop installation)
   b. Clearances and provision for servicing.
   c. Power supply and wiring.
   d. Air duct connections.
   e. Drain facilities and connections.
   f. Location for minimum noise.
2. LOCATION
   These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

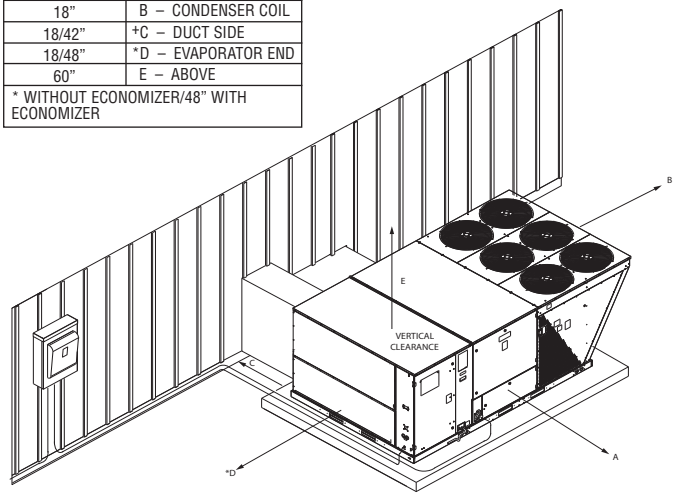
B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figures 9 and 10.)

1. Select a location where external water drainage cannot collect around the unit.
2. Provide a level concrete slab extending 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit. **IMPORTANT:** ***To prevent transmission of noise or vibration, slab should not be connected to building structure.***
3. The location of the unit should be such as to provide proper access for inspection and servicing.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
6. It is essential that the unit be elevated above the base pad to allow for condensate drainage and possible refreezing of condensation. Provid a base pad which is slightly pitched away from the structure. Route condensate off base pad to an area which will not become slippery and result in personal injury.
7. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above average area snowfall and to allow for proper condensate drainage.

FIGURE 9
PACKAGED HEAT PUMP
OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE DISTRIBUTION SYSTEM

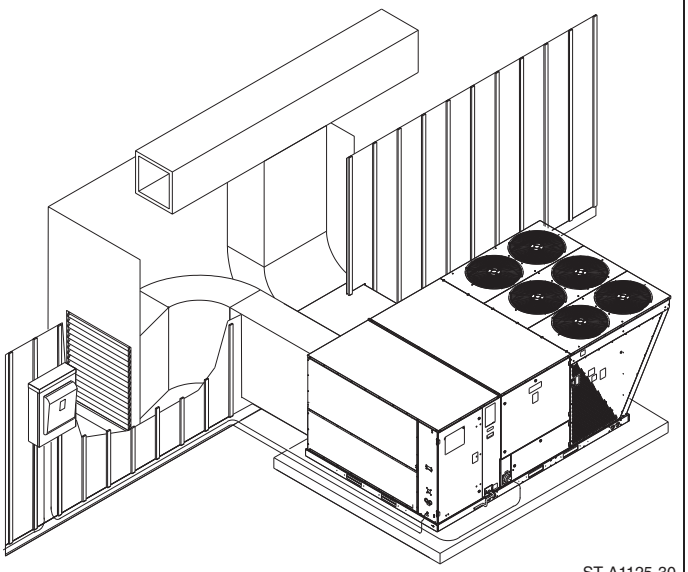
RECOMMENDED CLEARANCE	LOCATION
80"	A – FRONT
18"	B – CONDENSER COIL
18/42"	+C – DUCT SIDE
18/48"	*D – EVAPORATOR END
60"	E – ABOVE
* WITHOUT ECONOMIZER/48" WITH ECONOMIZER	

+ WITHOUT HORIZONTAL ECONOMIZER/ 42" WITH HORIZONTAL ECONOMIZER



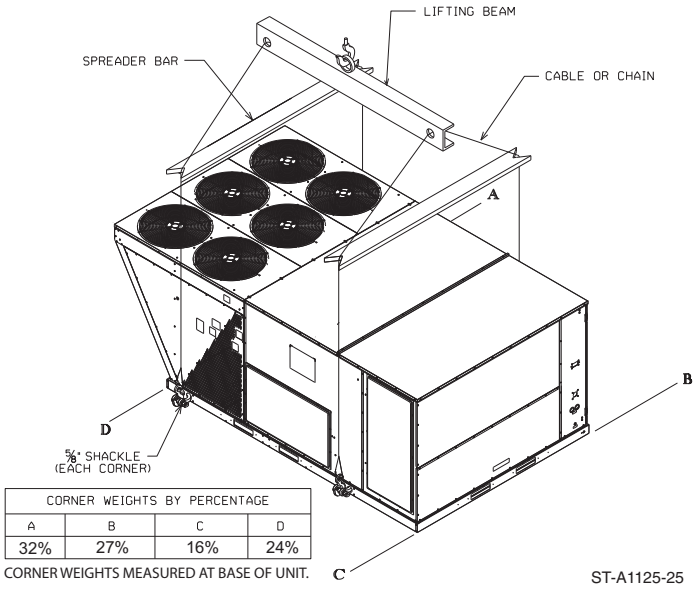
ST-A1125-29

FIGURE 10
PACKAGED HEAT PUMP
OUTSIDE SLAB INSTALLATION, CLOSET DISTRIBUTION SYSTEM. SLAB FLOOR CONSTRUCTION



ST-A1125-30

FIGURE 11



CORNER WEIGHTS BY PERCENTAGE			
A	B	C	D
32%	27%	16%	24%

CORNER WEIGHTS MEASURED AT BASE OF UNIT.

ST-A1125-25

PACKAGED HEAT PUMP
RIGGING FOR LIFTING

C. CLEARANCES

The following minimum clearances must be observed for proper unit performance and serviceability.

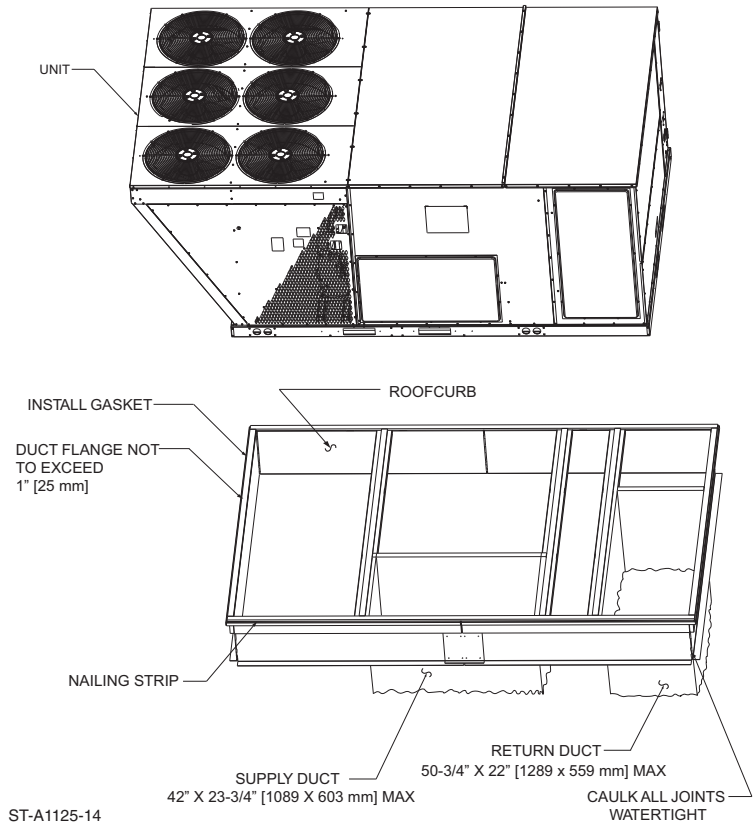
1. Provide 80" minimum clearance at the front of the unit. Provide 18" minimum clearance at all other sides of the unit.
2. Provide 60" minimum clearance between top of unit and maximum 3 foot overhang.
3. Unit is design certified for application on combustible flooring with 0" minimum clearance.
4. See Figure 9 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. This is very important and user's responsibility.
2. For rigging and roofcurb details, see Figures 11 and 12. Use field-furnished spreaders.
3. For roofcurb assembly, see Roofcurb Installation Instructions.
4. If the roofcurb is not used, provisions for disposing of condensate water runoff must be provided.
5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. See Figure 13.
6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

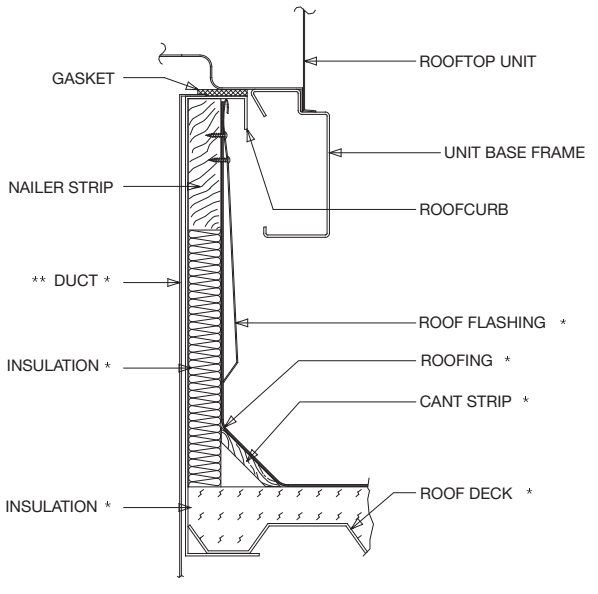
IMPORTANT: ***If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.***

FIGURE 12



ST-A1125-14

PACKAGED HEAT PUMP
ROOFCURB INSTALLATION



ST-A0888-02

* BY CONTRACTOR

** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

VII. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 2800 Shirlington Road, Suite 300, Arlington, VA 22206, http:/www.acca.org.

The unit should be placed as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Ducts should be run as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.
It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. A slab installation could be considered when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Balancing dampers should be provided for each branch duct in the supply system. Ductwork should be properly supported from the structure.

When installing ductwork, consider the following items:

1. Noncombustible flexible connectors should be used between ductwork and unit to reduce noise and vibration transmission into the ductwork.
2. When auxiliary heaters are installed, use noncombustible flexible connectors and clearance to combustible material of 0" for the first 3 feet of discharge duct. Clearance to unit top and side is 0".

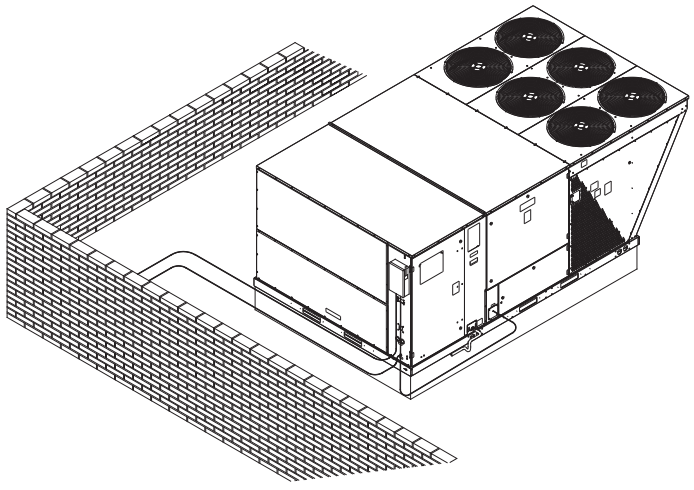
VIII. FILTERS

This unit is provided with 8 - 20" x 25" x 2" disposable filters. When replacing filters, ensure they are inserted fully to the back to prevent bypass. See Figure 8.

Recommended supplier of this filter is Glassfloss Industries, Inc. or

AAF International
215 Central Avenue
P.O. Box 35690
Louisville, KY 40232
Phone: 1-800-501-3146
Part #: 54-42541-04 (20” x 25” x 2”)

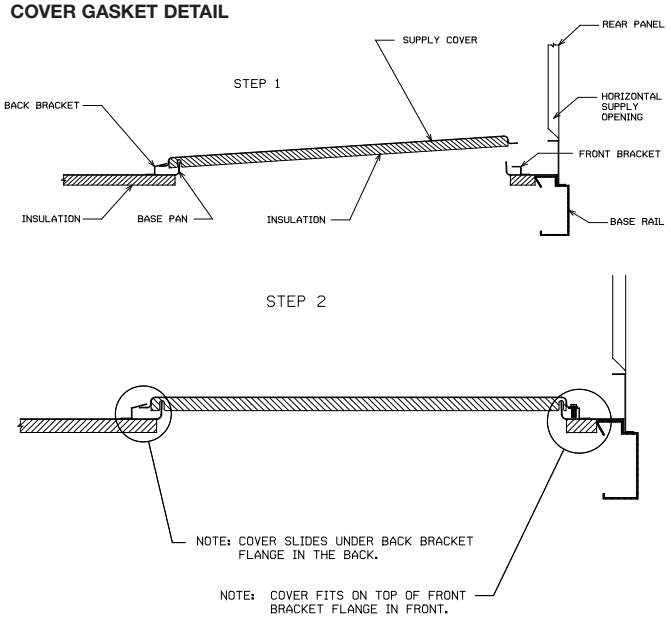
FIGURE 13



ST-A1125-01B

PACKAGED HEAT PUMP
FLAT ROOFTOP INSTALLATION, ATTIC OR DROP CEILING DISTRIBUTION SYSTEM. MOUNTED ON ROOFCURB. CURB MUST BE LEVEL

FIGURE 14
COVER GASKET DETAIL



IX. COVER PANEL INSTALLATION/ CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

1. Remove the screws and covers from the outside of the supply and return sections. Also remove and discard cover plate. See Figure 3.
2. Install the covers over the bottom supply and return openings, painted side up, inserting the ***leading flange under the bracket provided.*** Place the ***back flange to top of the front bracket provided.*** See Figure 14.
3. Secure the return and supply cover to front bracket with two (2) screws.

X. CONDENSATE DRAIN

IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See Figure 15.

The condensate drain connection of the evaporator is threaded 1"-1½" NPT.

The condensate drain pan has a hreaded female 1 inch NPT (11.5 TPI) connection. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

- To use the removable drain pan feature of this unit, some of the condensate line joints should assembled for easy removal and cleaning.
- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line MUST NOT block service access panels.
- Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit.
- Drain line should slope away from unit a minimum of 1/8” per foot to ensure proper drainage.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Do not connect condensate drain line to a closed sewer pipe.
- Drain line may need insulation or freeze protection in certain applications.

XI. CONDENSATE DRAIN, OUTDOOR COIL

The outdoor coil during heating operation will sweat or run water off. The outdoor coil will also run water off during the defrost cycle. See Section V, Installation, Page 5 for mounting precautions.

FIGURE 15
CONDENSATE DRAIN

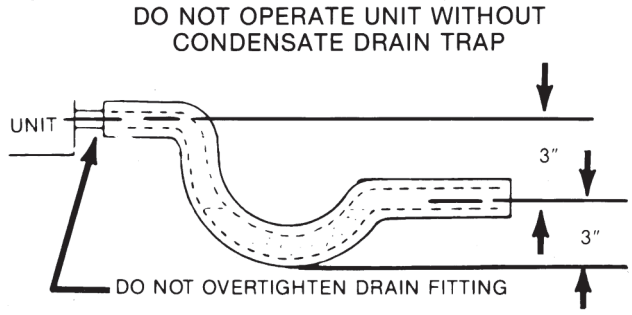
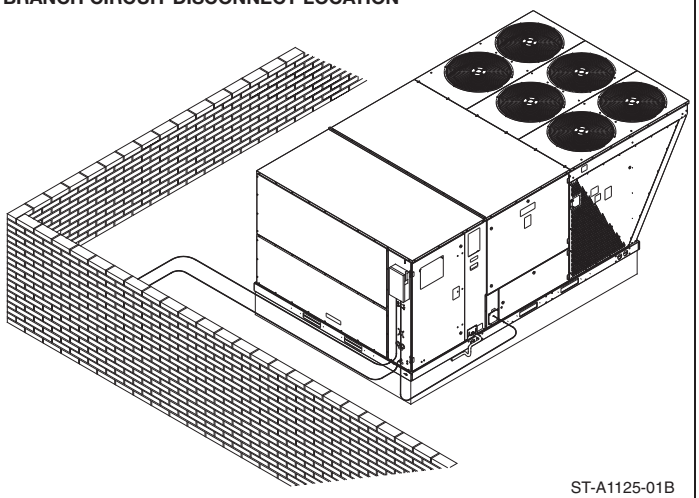


FIGURE 16
BRANCH CIRCUIT DISCONNECT LOCATION



XII. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* and local ordinances that may apply.

*C.E.C. in Canada

A. POWER WIRING

1. This unit incorporates single-point electrical connections for the unit and electric heat accessory.
2. It is important that proper electrical power is available to the unit. Voltage should not vary more than 10% from the values marked on the unit rating plate. Phase voltages must be balanced within 3%.
3. Install a branch circuit disconnect within sight of the unit. See Figure 16. Use the unit rating plate or Tables A, B, C, and D to determine the required size.
4. The branch circuit wire must be sized in accordance with the National Electrical Code (C.E.C. in Canada) and local ordinances that may apply using the minimum circuit ampacity found on the unit rating plate.
5. Field-installed power wiring must be run through grounded rain-tight conduit attached to the unit power entry panel and connected as follows:

   UNITS WITHOUT ELECTRIC HEAT - Connect power wiring to the power terminal block located on the left side of the electric heat compartment. Connect the ground wire to the adjacent ground lug.

   UNITS WITH FACTORY INSTALLED ELECTRIC HEAT - Connect power wiring to the power terminal block located on the electric heater kit. Connect the ground wire to the adjacent ground lug. DO NOT connect aluminum wiring directly to the electric heater terminal block. Wiring to the unit contactors is factory-connected.
6. For field installation of an electric heater kit, follow the instructions below. Refer to the information supplied with the kit.
   a. Removing screws as required, open heater access door and detach adjacent power entry panel.
   b. Remove unit contactor wires (1L1, 1L2, 1L3) from unit terminal block on the left side of the electric heat compartment. Remove and discard the terminal block and the adjacent ground lug.
   c. Remove the heater kit block-off panel and install the heater kit in its place using the screws previously removed.
   d. Connect the unit contactor wires (1L1, 1L2, 1L3) to the compressor fuse block on the heater kit.
   e. Re-install the power entry panel & run conduit and the proper size field wiring through the opening in the panel.
   f. Connect field wiring to the power terminal block located on the electric heater kit. Connect ground wire to the adjacent ground lug.
   g. Connect heater kit control plug to the receptacle on the control wiring harness.
   h. Close heater access door and secure with screws previously removed.

⚠ WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT ACCESS AREA FOR A GROUND WIRE. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

B. CONTROL WIRING (Class II)

1. Low voltage wiring should not be run in conduit with power wiring.
2. Control wiring is routed through the 7/8" hole in the unit side panel. See Figure 7. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. Connect the control wiring to the low voltage terminal block located below the unit control box.
3. Recommended thermostats can be found in the thermostat specifications catalog T11-001.
4. Figure 17 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.

   NOTE — Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

D. INTERNAL WIRING

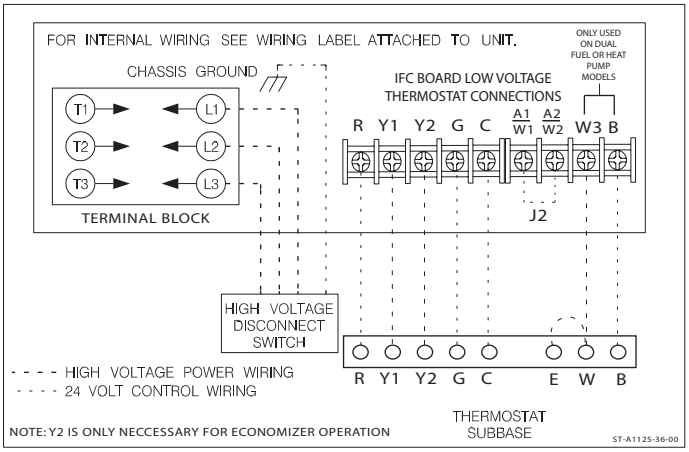
1. A diagram of the internal wiring of this unit is located on the inside of the electrical access panel. If any of the original wire, as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

E. THERMOSTAT

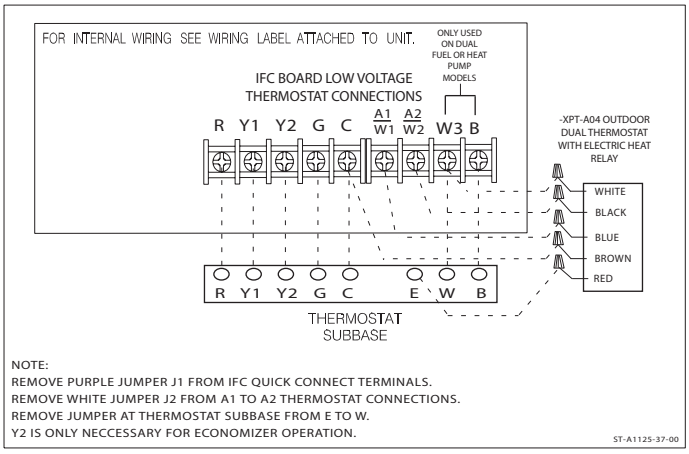
The thermostat should be mounted on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in heat pump thermostat package CAREFULLY because each has some different wiring requirements.

FIGURE 17
THERMOSTAT CONNECTIONS DIAGRAMS

STANDARD WIRING



ALTERNATE LOW VOLTAGE WIRING WITH OUTDOOR THERMOSTAT



XIII. INDOOR AIR FLOW DATA

Belt-drive blower models have motor sheaves set for proper CFM at a typical external static. See airflow tables for blower performance.

XIV. CRANKCASE HEAT

Crankcase heat is not standard. The auxiliary switch on the compressor turns off the heater when the compressor is running.

XV. PRE-START CHECK

1. Is unit properly located and slightly slanted toward indoor condensate drain?
2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
3. Is air free to travel to and from outdoor coil? (See Figure 5.)
4. Is the wiring correct, tight, and according to unit wiring diagram?

FIGURE 18

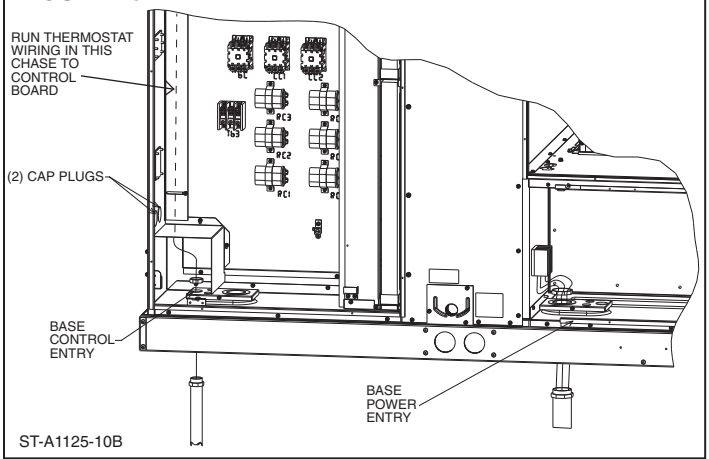
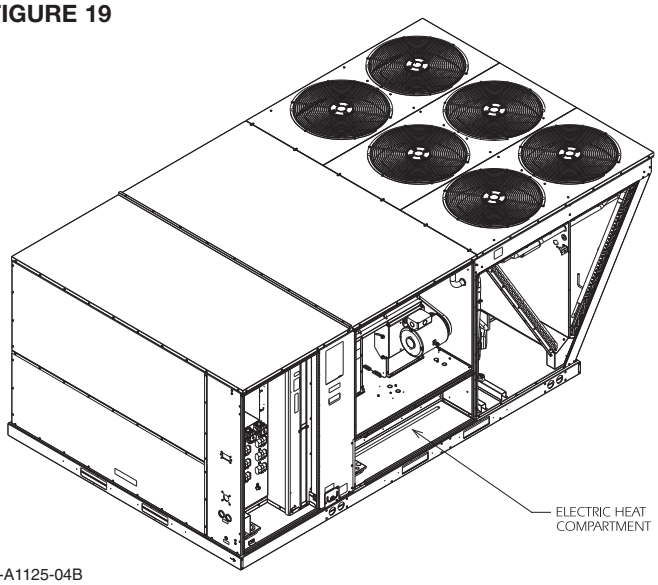


FIGURE 19



AIRFLOW PERFORMANCE — 15 TON [52.7kW] — SIDEFLOW

Air Flow CFM [L/s]	Model RJNL-B180 Voltage 208/230, 460, 575 — 3 phase External Static Pressure — Inches of Water [kPa]																																					
	0.1 [.02]		0.2 [.05]		0.3 [.07]		0.4 [.10]		0.5 [.12]		0.6 [.15]		0.7 [.17]		0.8 [.20]		0.9 [.22]		1.0 [.25]		1.1 [.27]		1.2 [.30]		1.3 [.32]		1.4 [.35]		1.5 [.37]		1.6 [.40]		1.7 [.42]		1.8 [.45]		1.9 [.47]		2.0 [.50]	
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
4800 [2265]	—	—	—	—	—	—	—	—	—	—	583	1393	608	1508	632	1621	656	1732	679	1841	701	1947	723	2052	744	2154	764	2254	785	2326	805	2430	825	2537	844	2647	863	2761	881	2878
5000 [2359]	—	—	—	—	—	—	—	—	—	—	591	1476	616	1593	640	1707	663	1820	686	1930	708	2038	729	2145	750	2248	771	2350	791	2420	811	2528	830	2640	850	2755	868	2873	887	2995
5200 [2454]	—	—	—	—	—	—	—	—	575	1442	600	1562	624	1681	648	1797	671	1911	693	2023	715	2133	736	2241	757	2346	777	2410	797	2520	817	2633	836	2749	855	2869	874	2992	892	3118
5400 [2548]	—	—	—	—	—	—	—	—	583	1530	608	1652	632	1772	655	1890	678	2005	701	2119	722	2231	743	2340	764	2447	784	2512	804	2626	823	2744	842	2865	861	2989	879	3117	897	3248
5600 [2643]	—	—	—	—	—	—	—	—	592	1621	616	1745	640	1866	663	1986	686	2103	708	2218	729	2331	750	2442	770	2551	791	2620	810	2739	830	2861	849	2987	867	3116	885	3248	903	3384
5800 [2737]	—	—	—	—	—	—	576	1588	601	1715	625	1840	649	1964	672	2085	694	2204	716	2321	737	2436	757	2548	778	2614	798	2735	817	2858	836	2985	855	3116	873	3249	891	3386	909	3527
6000 [2831]	—	—	—	—	—	—	585	1683	610	1813	634	1940	657	2065	680	2187	702	2308	724	2426	744	2543	765	2657	785	2731	805	2856	824	2984	843	3116	861	3251	879	3389	897	3531	914	3676
6200 [2926]	—	—	—	—	570	1650	595	1783	619	1913	643	2042	666	2169	688	2293	710	2415	731	2535	752	2653	773	2728	792	2854	812	2984	831	3116	850	3253	868	3392	886	3535	903	3682	920	3832
6400 [3020]	—	—	—	—	579	1750	604	1885	628	2017	652	2148	674	2276	697	2402	718	2526	739	2648	760	2767	780	2852	800	2983	819	3118	838	3255	856	3396	875	3541	892	3688	909	3839	926	3994
6600 [3114]	—	—	—	—	589	1854	614	1991	637	2125	661	2257	683	2386	705	2514	727	2640	748	2763	768	2884	788	2984	808	3119	827	3258	845	3400	863	3546	881	3695	899	3847	916	4003	—	—
6800 [3209]	—	—	574	1822	599	1961	623	2099	647	2235	670	2369	692	2500	714	2629	735	2756	756	2882	776	2984	796	3121	815	3262	834	3405	853	3552	871	3702	888	3856	905	4013	922	4173	—	—
7000 [3303]	—	—	584	1930	609	2072	633	2211	656	2349	679	2484	701	2617	723	2748	744	2877	764	3003	785	3124	804	3265	823	3410	842	3559	860	3710	878	3865	895	4024	912	4185	929	4350	—	—
7200 [3398]	570	1897	595	2042	619	2185	643	2327	666	2466	689	2602	711	2737	732	2870	753	3000	773	3127	793	3270	812	3416	831	3566	849	3719	868	3875	885	4035	902	4198	919	4364	—	—	—	—

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L						M					
Motor H.P. [W]	3 [2237.1]						5 [3728.5]					
Blower Sheave	BK105H						BK105H					
Motor Sheave	1VL-44						1VP-56					
Turns Open	**1**	2	3	4	5	6	1	2	3	**4**	5	6
RPM	**733**	701	669	640	605	572	927	903	873	**840**	808	775

NOTES: 1. Factory sheave settings are shown in bold type.
2. Do not set motor sheave below minimum turns open shown.
3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIRFLOW RESISTANCE — 15 TON [52.7kW]

CFM [L/s]	4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737]	6000 [2831]	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]
	Resistance — Inches of Water [kPa]												
Wet Coil	0.03 [.01]	0.04 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.08 [.02]	0.09 [.02]	0.10 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]
Downflow	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]	0.06 [.01]	0.07 [.02]	0.08 [.02]	0.08 [.02]
Downflow Economizer RA Damper Open	0.09 [.02]	0.10 [.02]	0.10 [.02]	0.11 [.03]	0.12 [.03]	0.13 [.03]	0.13 [.03]	0.14 [.03]	0.15 [.04]	0.16 [.04]	0.16 [.04]	0.17 [.04]	0.18 [.04]
Horizontal Economizer RA Damper Open	0.00 [.00]	0.01 [.00]	0.01 [.00]	0.02 [.00]	0.02 [.00]	0.03 [.01]	0.03 [.01]	0.04 [.01]	0.04 [.01]	0.05 [.01]	0.05 [.01]	0.06 [.01]	0.06 [.01]
Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-CJ07	0.21 [.05]	0.25 [.06]	0.28 [.07]	0.32 [.08]	0.35 [.09]	0.39 [.10]	0.43 [.11]	0.46 [.11]	0.50 [.12]	0.54 [.13]	0.57 [.14]	0.61 [.15]	0.64 [.16]

AIRFLOW CORRECTION FACTORS — 15 TON [52.7kW]

	CFM [L/s]	4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737]	6000 [2831]	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]
	Total MBH	0.97	0.97	0.98	0.98	0.99	1.00	1.00	1.01	1.02	1.02	1.03	1.03	1.04
	Sensible MBH	0.87	0.90	0.92	0.94	0.97	0.99	1.02	1.04	1.06	1.09	1.11	1.14	1.16
	Power kW	0.98	0.98	0.99	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02

NOTE: Multiply correction factor times gross performance data — resulting sensible capacity cannot exceed total capacity.

[ ] Designates Metric Conversions

5. Is unit grounded?
6. Are field supplied air filters in place and clean?
7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?
8. Is unit elevated to allow for outdoor coil condensate drainage during heating operation and defrost?

XVI. STARTUP

1. Turn thermostat to “OFF,” turn “on” power supply at disconnect switch.
2. Turn temperature setting as high as it will go.
3. Turn fan switch to “ON.”
4. Indoor blower should run. Be sure it is running in the right direction.
5. Turn fan switch to “AUTO.” Turn system switch to “COOL” and turn temperature setting below room temperature. Unit should run in cooling mode after 5 minute compressor on-delay has expired.
6. Is outdoor fan operating correctly in the right direction?
7. Is compressor running correctly?
   Record the following after the unit has run some time.
   A. Operating Mode _____
   B. Discharge Pressures (High) _____PSIG
   C. Vapor Pressure at Compressors (Low) _____PSIG
   D. Vapor Line Temperature at Compressors _____°F.
   E. Indoor Dry Bulb _____°F.
   F. Indoor Wet Bulb _____°F.
   G. Outdoor Dry Bulb _____°F.
   H. Outdoor Wet Bulb _____°F.
   I. Voltage at Contactor _____Volts
   J. Current at Contactors _____Amps
   K. Model Number _____
   L. Serial Number _____
   M. Location _____
   N. Owner _____
   O. Date _____
8. Turn thermostat system switch to “HEAT.” Unit compressors should stop. Raise temperature setting to above room temperature. Unit should run in heating mode after 5 minute delay. Auxiliary heaters, if installed, will energize 30 to 50 seconds after the initiation of a “W3” call.
9. Check the refrigerant charge using the instructions located on unit charging chart. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
10. Adjust discharge air grilles and balance system.
11. Check ducts for condensation and air leaks.
12. Check unit for tubing and sheet metal rattles.
13. Instruct the owner on operation and maintenance.
14. Leave “INSTALLATION” and ”USE AND CARE“ instructions with owner

XVII. OPERATION

COOLING MODE

With thermostat in the cool mode, fan auto and the room temperature higher than the thermostat setting:

A. Indoor blower contactor is energized through thermostat contact (G).

B. Compressor contactors are energized through thermostat contacts (Y1) & (Y2). A 5 minute short cycle delay is standard on this unit. Compressor will start immediately if test pins on the defrost board are shorted and released.

C. Reversing valve is de-energized in the cooling mode through thermostat contact (B).

D. Economizer enthalpy control (if installed) controls operation of first-stage cooling and positions fresh air damper to maintain mixed air temperature. Second-stage cooling operates normally as required by second stage of thermostats.

E. The system will continue in cooling operation as long as all safety controls are closed, until the thermostat is satisfied.

HEATING MODE

With thermostat in the heat mode, fan auto and the room temperature lower than the thermostat setting:

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

A. Indoor blower contactor is energized through thermostat contact (G).

B. Compressor contactors are energized through thermostat contacts (Y1) and (Y2). A 5 minute short cycle delay is standard on this unit. Compressor will start immediately if test pins on the defrost board are shorted and released.

C. Reversing valve is energized in the heating mode through thermostat contact (B).

D. Economizer enthalpy control (if installed) is electrically bypassed with the heat pump control relay during heating operation.

E. Should the heat requirement be more than the heat pump can supply, a portion of the electric heat accessory (if supplied) is energized through thermostat contact (W3).

F. The system will continue in heating operation as long as all safety controls are closed, until the thermostat is satisfied.

G. The unit will function in a defrost mode, reversing the refrigerant cycle to cooling and energizing the electric heat (if supplied) as required through the defrost and electric heat relays.

H. If the refrigerant system becomes inoperable during a need for heating, the thermostat may be set to emergency heat which will energize the electric heat (if supplied).

At initial start-up or after extended shutdown periods, make sure the crankcase heater is energized for at least 12 hours before the compressor is started.

XVIII. AUXILIARY HEAT

The amount of auxiliary heat required depends on the heat loss of the structure to be heated and the capacity of the heat pump. It is good practice to install strip heat to maintain at least 60°F indoor temperatures in case of compressor failure. The auxiliary heat is energized by the second stage of the thermostat. The amount of electric heat that is allowed to come on, as determined by the output of the heat pump, may be controlled by an outdoor thermostat.

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

XIX. DEMAND DEFROST CONTROL

The demand defrost control is a printed circuit board assembly consisting of solid state control devices with electro-mechanical outputs. The demand defrost control monitors the outdoor ambient temperature, outdoor coil temperature, and the compressor runtime to determine when a defrost cycle is required.

Enhanced Feature Demand Defrost Control: Defrost control has high and low pressure control inputs with unique pressure switch logic built into the microprocessor to provide compressor and system protection without nuisance lock-outs. Cycles the compressor off for 5 seconds at the beginning and end of the defrost cycle to eliminate the increased compressor noise caused by rapidly changing system pressures when the reversing valve switches. See High/Low Pressure Control Monitoring Section below for diagnostic flash codes for the two diagnostic LED's provided on the control.

DEFROST INITIATION

A defrost will be initiated when the three conditions below are satisfied:

1) The outdoor coil temperature is below 35°F.
2) The compressor has operated for at least 34 minutes with the outdoor coil temperature below 35°F.
3) The measured difference between the ambient temperature and the outdoor coil temperature is greater than the calculated delta T.

Additionally, a defrost will be initiated if six hours of accumulated compressor run-time has elapsed without a defrost with the outdoor coil temperature below 35°F.

DEFROST TERMINATION

Once a defrost is initiated, the defrost will continue until fourteen minutes has elapsed or the coil temperature has reached the terminate temperature. The terminate temperature is factory set at 70°F, although the temperature can be changed to 50°F, 60°F, 70°F or 80°F by relocating a jumper on the board.

TEMPERATURE SENSORS
The coil sensor is clipped to a tube on the outdoor coil at the point fed by the distribution tubes from the expansion device (short 3/8" dia. tube). The air sensor is located behind a cover on the control access side of the unit.

If the ambient sensor fails the defrost control will initiate a defrost every 34 minutes with the coil temperature below 35°F.

If the coil sensor fails the defrost control will not initiate a defrost.

TEST MODE
Unit must be in a normal heat cycle (compressor running) to perform a defrost test. A quick short and release of the test pins will cause a normal defrost cycle. A second short and release more than 5 seconds after initial short and release will end the defrost cycle. Test pins shorted without release will cause a 14 minute defrost that ignores outdoor ambient temperature and outdoor coil temperature.

HIGH/LOW PRESSURE CONTROL MONITORING – ENHANCED DEFROST CONTROL ONLY

Status of high and low pressure controls is monitored by the enhanced feature demand defrost control and the following actions are taken.

High Pressure Control – Provides active protection in both cooling and heating modes at all outdoor ambient temperatures. The high pressure control is an automatic reset type and opens at approximately 610 psig and closes at approximately 420 psig. The compressor and fan motor will stop when the high pressure control opens and will start again if the high side pressure drops to approximately 420 psig when the automatic reset high pressure control resets. If the high pressure control opens 3 times within a particular call for heating or cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Low Pressure Control – Provides active protection in both heating and cooling modes at all outdoor ambient temperatures. The low pressure control is an automatic reset type and opens at approximately 15 psig and closes at approximately 40 psig. Operation is slightly different between cooling and heating modes.

Cooling Mode: The compressor and fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig when the low pressure control automatically resets. If the low pressure switch opens 3 times within a particular call for cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Heating Mode: The compressor and fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig when the low pressure control automatically resets. If the low pressure switch trips 3 times within 120 minutes of operation during a particular call for heating operation, the defrost control will lock out compressor and outdoor fan operation. If the lock-out due to low pressure occurs at an outdoor ambient temperature below 5°F, the defrost control will automatically exit the lock-out mode when the outdoor ambient temperature rises to 5°F. This feature is necessary since the low pressure control could possibly have opened due to the outdoor ambient being very low rather than an actual system fault.

Exiting Lock-Out Mode: To exit the lock-out mode, remove 24 volts to the defrost control by removing power to the unit or by shorting the two defrost control test pins together.

ENHANCED FEATURE DEFROST CONTROL DIAGNOSTIC CODES

LED 1	LED 2	Control Board Status
OFF	OFF	No Power
ON	ON	Coil Sensor Failure
OFF	ON	Ambient Sensor Failure
FLASH	FLASH	Normal
OFF	FLASH	Low Pressure Lockout (short test pins to reset)
FLASH	OFF	High Pressure Lockout (short test pins to reset)
ON	FLASH	Low Pressure Control Open
FLASH	ON	High Pressure Control Open
Alternate Flashing		5 Minute Time Delay

REPLACEMENT PARTS
Contact your local distributor for a complete parts list.

CHARGE INFORMATION
Refer to the appropriate charge chart on the unit, or in this booklet.

TROUBLESHOOTING
Refer to the troubleshooting chart included in this manual.

WIRING DIAGRAMS
Refer to the appropriate wiring diagram included in this manual.

XX. HEATER KIT CHARACTERISTICS
TABLE G. AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION (15, 20 & 25 TON MODELS)

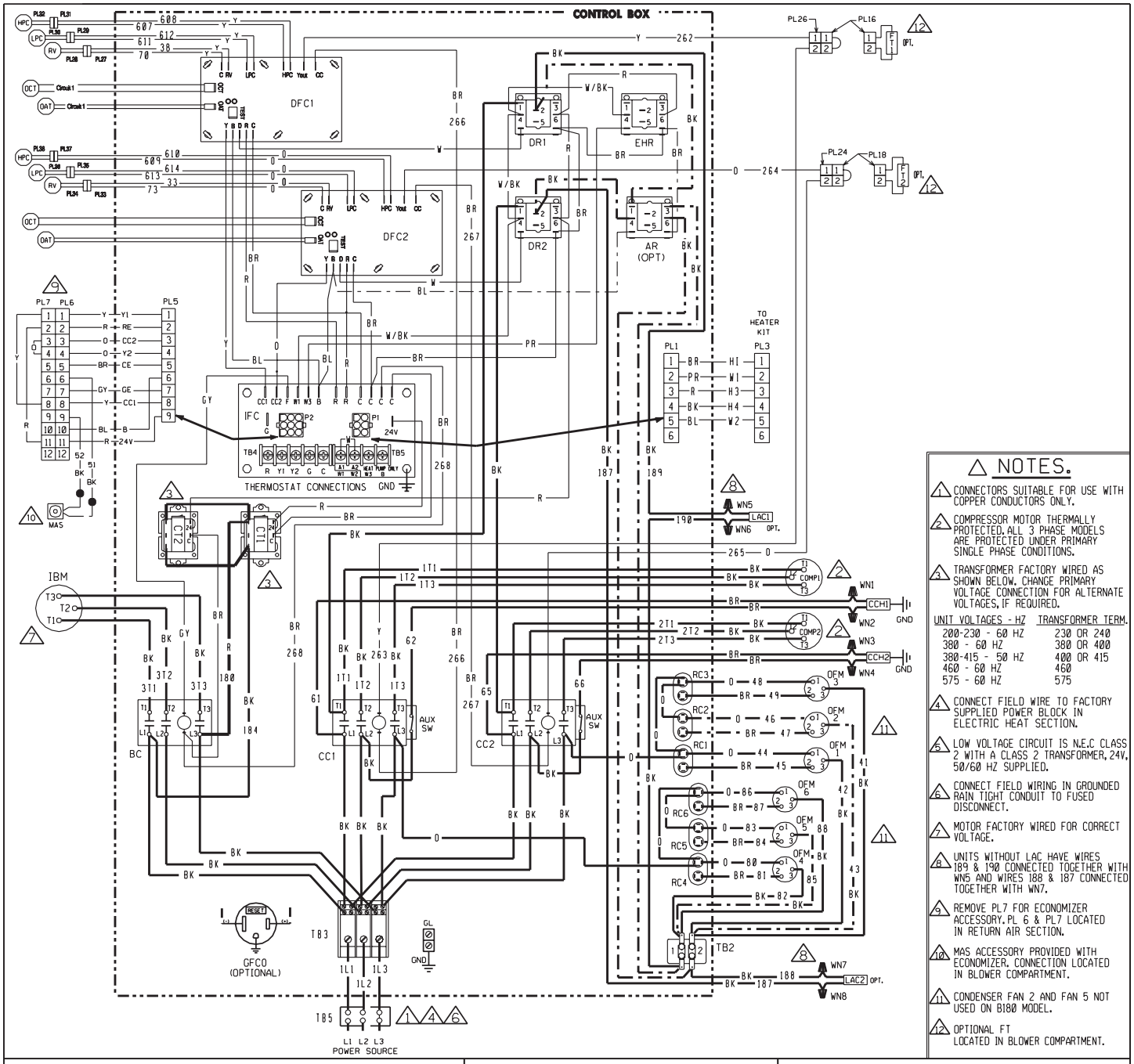
208/240 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION														
Single Power Supply for Both Unit and Heater Kit									Separate Power Supply for Both Unit and Heater Kit					
Unit Model Number RJNL-	Heater Kit					Air Conditioner			Heater Kit		Air Conditioner			
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Rated Heater kW @ 208/240 V	Heater kBTU/Hr @ 208/240 V	Heater Amps @ 208/240 V	Unit Min. Ckt. Ampacity @ 208/240 V	Over Current Protective Device Size		Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Circuit Ampacity 208/240V	Over Current Protective Device Size		
							Min./Max. @ 208 V	Min./Max. @ 240 V				Min./Max. @ 208 V	Min./Max. @ 240 V	
B180CL	No Heat	—	—	—	—	78/78	100/100	100/100	—	—	78/78	100/100	100/100	
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	128/136	150/150	150/150	50/58	50/60	78/78	100/100	100/100	
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	178/194	200/225	200/225	100/116	100/125	78/78	100/100	100/100	
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	228/251	250/300	250/300	150/173	150/175	78/78	100/100	100/100	
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	266/295	300/350	300/350	188/217	200/225	78/78	100/100	100/100	
B180CM	No Heat	—	—	—	—	81/81	100/100	100/100	—	—	81/81	100/100	100/100	
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	131/139	150/175	150/175	50/58	50/60	81/81	100/100	100/100	
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	181/197	200/225	200/225	100/116	100/125	81/81	100/100	100/100	
	CE60C	2	43.2/57.5	147.38/196.1	119.9/138.3	231/254	250/300	250/300	150/173	150/175	81/81	100/100	100/100	
	CE75C	2	54/71.9	184.22/245.2	149.8/172.8	269/298	300/350	300/350	188/217	200/225	81/81	100/100	100/100	
B180DL	No Heat	1	—	—	—	38	45	45	—	—	38	45	45	
	CE20D	2	19.2		23.1	67	80	80	29	30	38	45	45	
	CE40D	2	38.4		46.2	96	110	110	58	60	38	45	45	
	CE60D	2	57.6		69.3	125	150	150	87	90	38	45	45	
	CE75D	2	72		86.6	147	175	175	109	110	38	45	45	
B180DM	No Heat	—	—	—	—	40	50	50	—	—	40	50	50	
	CE20D	2	19.2		23.1	69	80	80	29	30	40	50	50	
	CE40D	2	38.4		46.2	98	110	110	68	60	40	50	50	
	CE60D	2	57.6		69.3	127	150	150	87	90	40	50	50	
	CE75D	2	72		86.6	149	175	175	109	110	40	50	50	
B180YL	No Heat	—	—	—	—	28	35	35	—	—	28	35	35	
	CE20Y	1	19.2		18.5	52	60	60	24	25	28	35	35	
	CE40Y	2	38.4		37	75	80	80	47	50	28	35	35	
	CE60Y	2	57.6		55.4	98	110	110	70	70	28	35	35	
	CE75Y	2	72		69.3	115	125	125	87	90	28	35	35	
B180YM	No Heat	—	—	—	—	30	35	35	—	—	30	35	35	
	CE20Y	1	19.2		18.5	54	60	60	24	25	30	35	35	
	CE40Y	2	38.4		37	77	90	90	47	50	30	35	35	
	CE60Y	2	57.6		55.4	100	110	110	70	70	30	35	35	
	CE75Y	2	72		69.3	117	125	125	87	90	30	35	35	

TROUBLE SHOOTING CHART

⚠ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	• Power off or loose electrical connection • Thermostat out of calibration-set too high • Defective contactor • Blown fuses • Transformer defective • High pressure control open (if provided) • Interconnecting low voltage wiring damaged	• Check for correct voltage at compressor contactor in control box • Reset • Check for 24 volts at contactor coil - replace if contacts are open • Replace fuses • Check wiring-replace transformer • Reset-also see high head pressure remedy- • Replace thermostat wiring
Condenser fan runs, compressor doesn't	• Run capacitor defective (single phase only) • Loose connection • Compressor stuck, grounded or open motor winding open internal overload. • Low voltage condition	• Replace • Check for correct voltage at compressor - check & tighten all connections • Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Insufficient cooling	• Improperly sized unit • Improper airflow • Incorrect refrigerant charge • Air, non-condensibles or moisture in system • Incorrect voltage	• Recalculate load • Check - should be approximately 400 CFM per ton. • Charge per procedure attached to unit service panel. • Recover refrigerant, evacuate & recharge, add filter drier • At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	• Incorrect voltage • Defective overload protector • Refrigerant undercharge	• At compressor terminals, voltage must be ± 10% of nameplate marking when unit is operating. • Replace - check for correct voltage • Add refrigerant
Registers sweat	• Low evaporator airflow	• Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	• Restriction in liquid line, expansion device or filter drier • TXV does not open	• Remove or replace defective component • Replace TXV
High head-high or normal vapor pressure - Cooling mode	• Dirty condenser coil • Refrigerant overcharge • Condenser fan not running • Air or non-condensibles in system	• Clean coil • Correct system charge • Repair or replace • Recover refrigerant, evacuate & recharge
Low head-high vapor pressures	• Defective Compressor valves	• Replace compressor
Low vapor - cool compressor - iced evaporator coil	• Low evaporator airflow • Operating below 65°F outdoors • Moisture in system • Dirty evaporator coil, bent fins	• Increase speed of blower or reduce restriction - replace air filter • Add Low Ambient Kit • Recover refrigerant - evacuate & recharge - add filter drier • Clean evaporator coil, straighten fins
High vapor pressure	• Excessive load • Defective compressor	• Recheck load calculation • Replace
Fluctuating head & vapor pressures	• TXV hunting • Air or non-condensibles in system	• Check TXV bulb clamp - check air distribution on coil - replace TXV • Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	• Air or non-condensibles in system	• Recover refrigerant, evacuate & recharge



NOTES.

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
3. TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TERM.
200-230 - 60 HZ	230 OR 240
380 - 60 HZ	380 OR 400
380-415 - 50 HZ	400 OR 415
460 - 60 HZ	460
575 - 60 HZ	575

4. CONNECT FIELD WIRE TO FACTORY SUPPLIED POWER BLOCK IN ELECTRIC HEAT SECTION.
5. LOW VOLTAGE CIRCUIT IS N.E.C CLASS 2 WITH A CLASS 2 TRANSFORMER, 24V, 50/60 HZ SUPPLIED.
6. CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
7. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
8. UNITS WITHOUT LAC HAVE WIRES 189 & 190 CONNECTED TOGETHER WITH WN5 AND WIRES 188 & 187 CONNECTED TOGETHER WITH WN7.
9. REMOVE PL7 FOR ECONOMIZER ACCESSORY. PL 6 & PL7 LOCATED IN RETURN AIR SECTION.
10. MAS ACCESSORY PROVIDED WITH ECONOMIZER. CONNECTION LOCATED IN BLOWER COMPARTMENT.
11. CONDENSER FAN 2 AND FAN 5 NOT USED ON B180 MODEL.
12. OPTIONAL FT LOCATED IN BLOWER COMPARTMENT.

COMPONENT CODE

AR	AUXILIARY RELAY
BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CCH	CRANKCASE HEATER
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
DFC	DEFROST CONTROL
DR	DEFROST RELAY
EHR	ELECTRIC HEAT RELAY
FT	FREEZE STAT
GFCO	GROUND FAULT CONVENIENCE OUTLET
GL	GROUND LUG
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IBM	INDOOR BLOWER MOTOR BELT DRIVE
IFC	INTEGRATED FURNACE CONTROL
LAC	LOW AMBIENT COOLING CONTROL
LPC	LOW PRESSURE CONTROL
MAS	MIX AIR SENSOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
PL	PLUG
	WIRE NUT

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105° C MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., AND LOCAL CODES AS APPLICABLE.

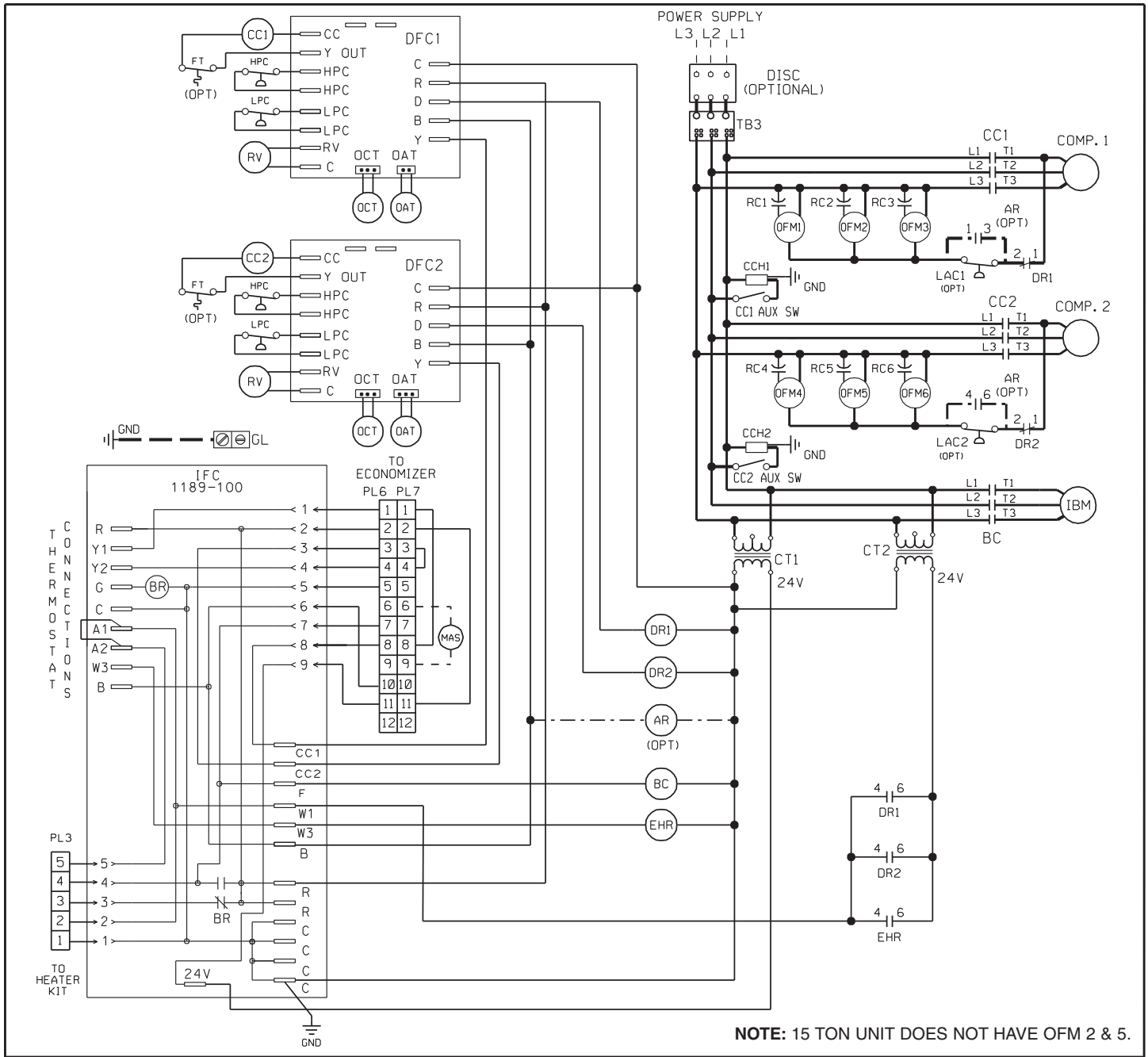
WIRE COLOR CODE

BK	BLACK	O	ORANGE
BR	BROWN	PR	PURPLE
BL	BLUE	R	RED
G	GREEN	W	WHITE
GY	GRAY	Y	YELLOW

WIRING DIAGRAM

15 & 20 TON PACKAGED HEAT PUMP
208-230/460/575V 3 PH, 60 HZ.
200-220/380-415 3PH, 50 HZ.
PACKAGED HEAT PUMP

DR. BY	APP. BY	DATE	DWG. NO.	REV
JRJ		5-25-10	90-42517-34	02



NOTE: 15 TON UNIT DOES NOT HAVE OFM 2 & 5.

COMPONENT CODE

AUX SW	AUXILLIARY SWITCH	MAS	MIXED AIR SENSOR
BC	BLOWER MOTOR CONTACTOR	OFM	OUTDOOR FAN MOTOR
BR	BLOWER RELAY	OPT	OPTIONAL
CC	COMPRESSOR CONTACTOR	PL	PLUG
CCH	CRANKCASE HEATER	RC	RUN CAPACITOR
COMP	COMPRESSOR	TB	TERMINAL BLOCK
CT	CONTROL TRANSFORMER		
FT	FREEZE STAT		
GL	GROUND LUG		
GND	GROUND		
HPC	HIGH PRESSURE CONTROL		
IBM	INDOOR BLOWER MOTOR		
IFC	INTEGRATED FURNACE CONTROL		
LAC	LOW AMBIENT CONTROL		
LPC	LOW PRESSURE CONTROL		

WIRING INFORMATION

LINE VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

LOW VOLTAGE
- -FACTORY STANDARD
- -FACTORY OPTION
- -FIELD INSTALLED

REPLACEMENT WIRE
- -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105° C MIN.)

WARNING
- -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., AND LOCAL CODES AS APPLICABLE.

WIRE COLOR CODE

BK	BLACK	O	ORANGE
BR	BROWN	PR	PURPLE
BL	BLUE	R	RED
G	GREEN	W	WHITE
GY	GRAY	Y	YELLOW

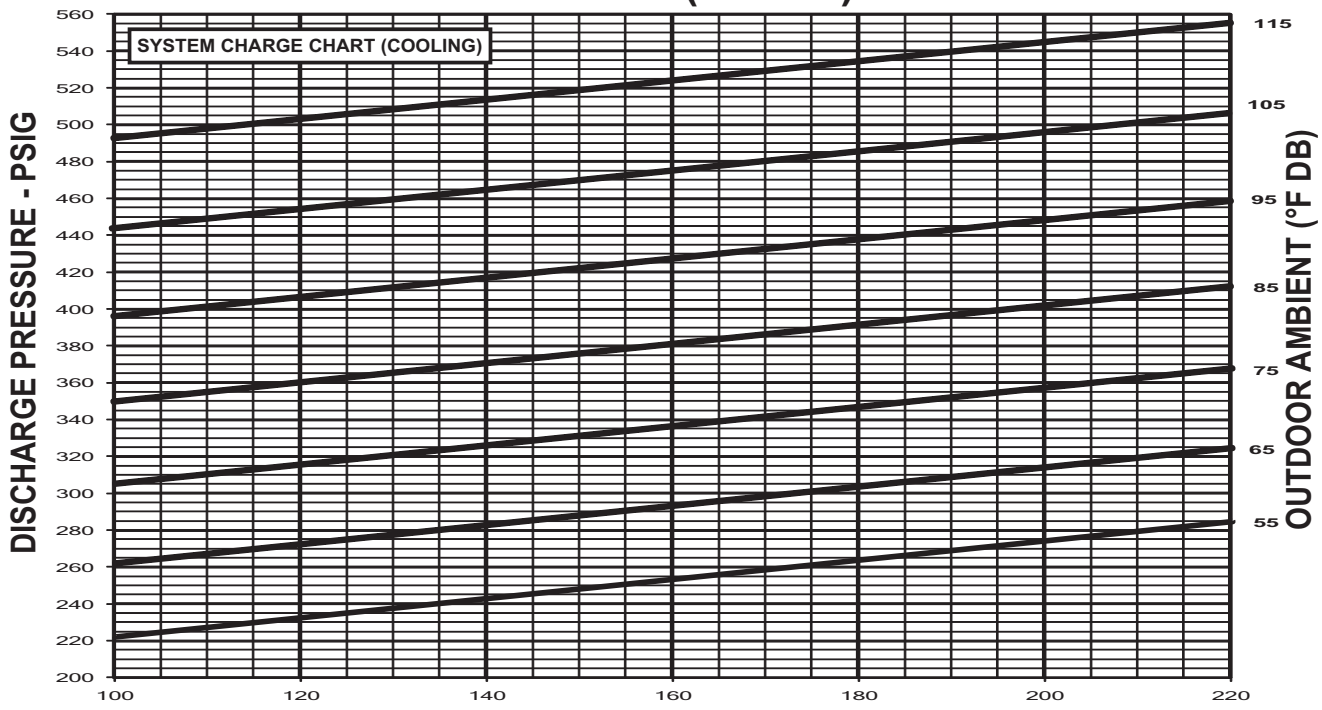
WIRING SCHEMATIC

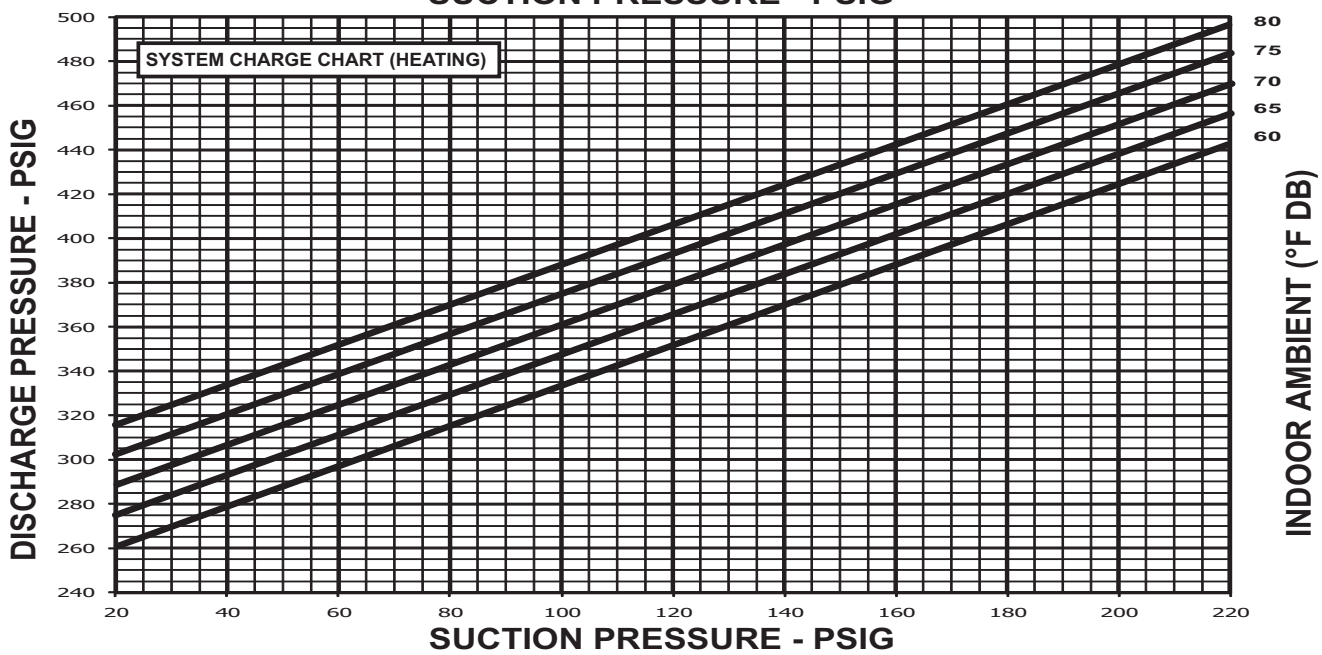
15 & 20 TON PACKAGED HEAT PUMP
208-230/460/575V 3 PH, 60 HZ
200-220/380-415V 3 PH, 50 HZ.

DR. BY	APP. BY	DATE	DWG. NO.	REV
JRJ		06-01-10	90-42517-35	00

RJNL SERIES – 15 TON

15 TON HP (R410A) SYSTEM 1





CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

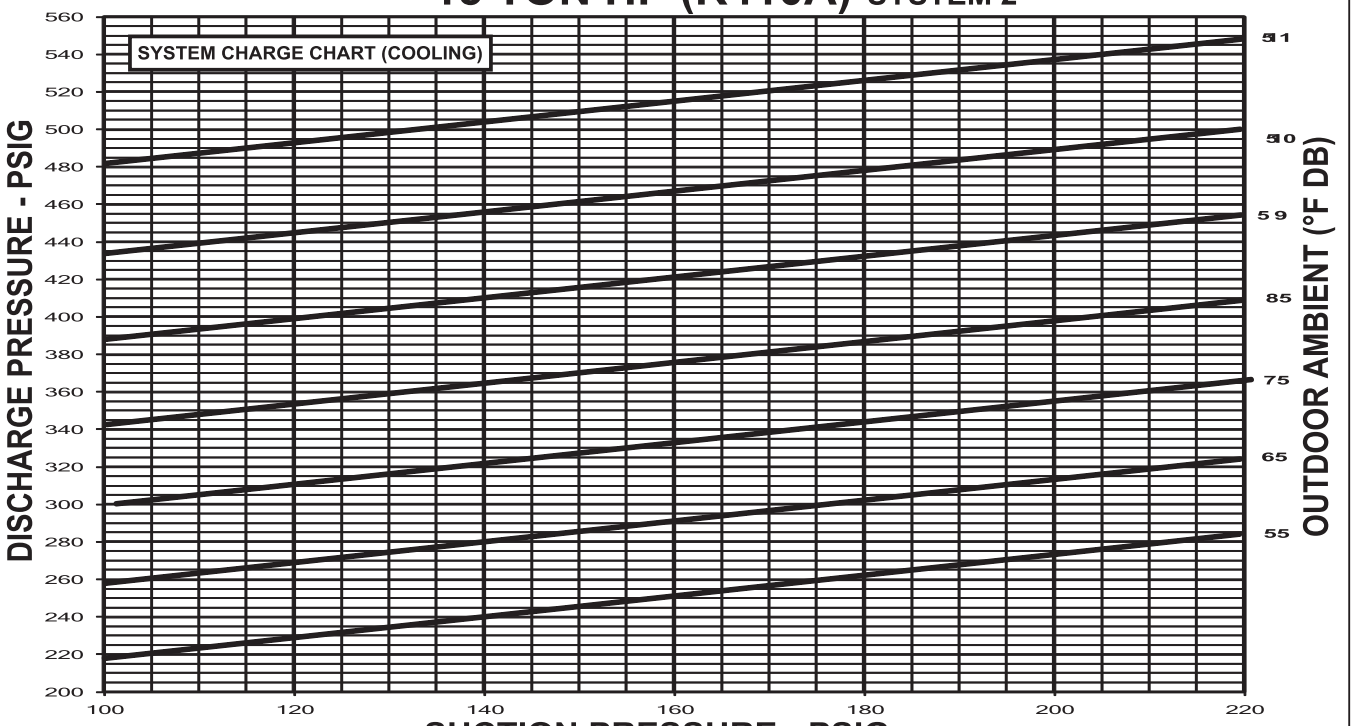
INSTRUCTIONS:

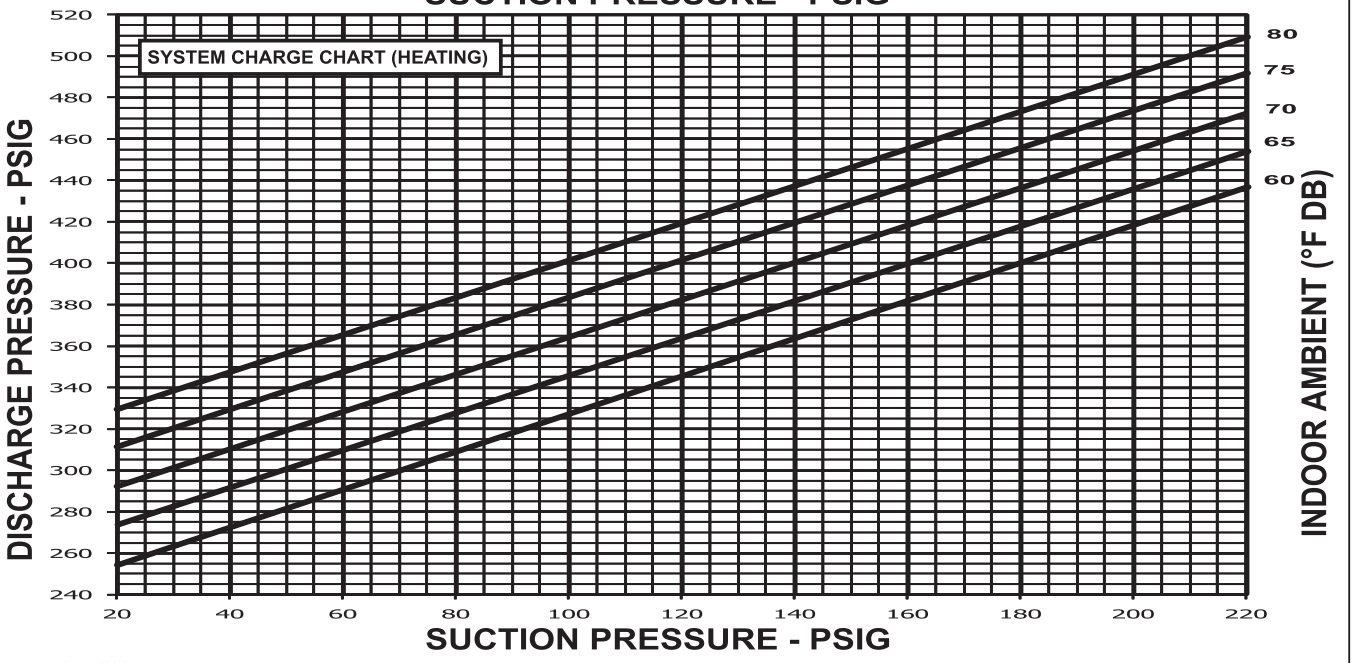
1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

92-102380-12-00

RJNL SERIES – 15 TON

15 TON HP (R410A) SYSTEM 2





CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (HEATING AND COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.

92-102380-12-00