

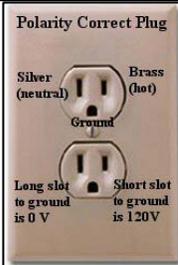


**Ultra Low NOx 75 & 98 Gallon Troubleshooting
Commercial Product**

No Power or No Blower Motor

Indications	Display
Nothing happens at all. No blower motor; no sounds.	There is not a display code for this problem.
Troubleshooting	
<ol style="list-style-type: none"> 1. Check wall plug power with a table lamp. 2. Check that the unit is plugged in. 3. Verify blower motor switch is ON. 4. Verify 120VAC power to the control thru the yellow wire on the gas control valve Molex. You should be able to ‘wake up the control’ by holding down the red and blue arrow keys at the same time. Adjust water temp to 120⁰F. 5. Verify power to the blower at the black wire on the Molex. Replace blower if there is power on the black wire, but no blower motor. Replace control if no power on black wire. 	

Blinking Control Lights

Indications	Display
The display lights on the gas valve blink. This error code is caused by loss of neutral to control.	The display lights should never blink. If the valve operates properly, there are no light on. If the valve is in error mode, the indicator lights are solid on.
Troubleshooting	
<ol style="list-style-type: none"> 1. Verify Molex connections at the gas control are tight. 2. Verify 120V across hot and neutral leg of wall outlet. 3. If do not have 120V the issue is the wiring inside the home/business. 4. IF 120V has been confirmed at wall outlet, check for 120V across hot (Yellow) and neutral (White) at control. If have the 120V then control is bad. 5. If you do not have 120V at gas control then replace blower assembly and power cord. 	

Error 1

Indications	Display
An open earth ground circuit to the water heater.	
Troubleshooting	
<ol style="list-style-type: none"> 1. Check that the earth ground conductor is properly connected at the fuse box or breaker panel and the water heater. 2. Check that the grounding conductors on the water heater are properly connected and secure. 3. Check green grounding wire connection on side of control valve. 4. Verify ground by measuring 120VAC on the yellow wire on the Molex to the green grounding wire on the gas valve. 	



Ultra Low NOx 75 & 98 Gallon Troubleshooting
 Commercial Product

Error 2

Indications	Display
The self diagnostic test detected a wiring error or a high resistance to earth ground.	
Troubleshooting	
<ol style="list-style-type: none"> 1. Check for proper connection of the line neutral and line hot wires. 2. Check that the appliance is securely connected to earth ground. 	

Error 3

Indications	Display
The pressure switch (normally open) remained closed longer than 5 seconds after the call for heat began. This error code will appear within 5 seconds if the pressure switch will not open.	
Troubleshooting	
<ol style="list-style-type: none"> 1. The pressure switch has been jumped. 2. The pressure switch is defective (contacts inside switch permanently closed) and must be replaced. 	

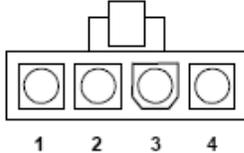
Error 4

Indications	Display
<ol style="list-style-type: none"> 1. The pressure switch remained open longer than 5 seconds after the combustion blower energized. 	
Troubleshooting	
<ol style="list-style-type: none"> 1. The pressure switch tube(s) is not connected correctly or pinched off. 2. Blower inlet screen is dirty. 	

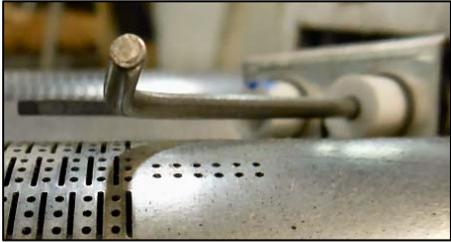


Ultra Low NOx 75 & 98 Gallon Troubleshooting
 Commercial Product

Error 5

Indications	Display
The self diagnostic test has detected an error in the Hot Surface Ignitor circuit. Verify @70-90 VAC to HSI between pins 1&2 during main burner attempt.	
Troubleshooting	
<ol style="list-style-type: none"> 1. Check that the wiring harness Molex is connected and secure. 2. Disconnect the ignitor connector and measure the ignitor resistance with an ohmmeter between pins #1 and #2. Resistance should be between 11.5 and 18.8 ohms. 	
<div style="display: flex; justify-content: space-around; align-items: center;">    </div>	
<ol style="list-style-type: none"> 3. If the reading is incorrect, replace the Hot Surface Ignitor assembly. 4. If the above checks are good, replace the Intelli-Vent™ control. 	

Error 6

Indications	Display
The maximum number of ignition retries or recycles has been reached and the system is in lockout. (This means there was no flame rectification to the control to verify main burner.)	
Troubleshooting	
<ol style="list-style-type: none"> 1. Check if the gas supply is off or too low to operate. 2. Check blower screen for obstructions. 3. Check the flame sense rod to see that it is located properly and free from contamination. Reposition the flame sense rod and lightly clean with an abrasive cloth. 4. The Hot Surface Ignitor may not be positioned on the burner correctly. Reposition as necessary. 5. Low voltage to the water heater. (<i>Verify the hot surface ignitor glows by recycling power and looking thru sight glass window. If you have a glowing ignitor, then your problem is probably fuel related.</i>) 6. Inadequate fresh air to support combustion inside combustion chamber. 7. Main burner supply tube is blocked, bent or restricted. 	
	

Error 7

Indications	Display
The self-diagnostic test found a problem with the gas valve driver circuit. (Note: There are no further tests to conduct when the control fails one of its “self-diagnostic” tests. If the valve thinks there is something wrong; then the recourse is to replace the control.)	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	



Ultra Low NOx 75 & 98 Gallon Troubleshooting
 Commercial Product

Error 8

Indications	Display
The self-diagnostic test found a problem with the internal micro computer	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	
<p>Note: There are no further tests to conduct when the control fails one of its “self-diagnostic” tests. If the valve thinks there is something wrong; then the recourse is to replace the control.</p>	

Error 9

Indications	Display
The self-diagnostic test found a problem with the internal circuit	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	
<p>Note: There are no further tests to conduct when the control fails one of its “self-diagnostic” tests. If the valve thinks there is something wrong; then the recourse is to replace the control.</p>	

Error 10

Indications	Display
Flame signal sensed out of proper sequence. (The flame probe sensed the presence of flame when it was not supposed to.)	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	

Error 11

Indications	Display
High temperature thermal cut-off (ECO) switch is tripped. (This one time use device trips when the water temperature exceeds 195 ^o F.)	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	



Ultra Low NOx 75 & 98 Gallon Troubleshooting
 Commercial Product

Error 12

Indications	Display
The self diagnostic test has indicated one of the temperature adjustment buttons is stuck closed.	
Troubleshooting	
<ol style="list-style-type: none"> 1. Make sure that there are no objects leaning against the front of the control 2. Lightly press and release each of the buttons once. 3. If the above actions do not clear the error, the control will continue to regulate water temperature at the last setting, but you are not able to change settings unless you replace the Intelli-Vent™ control. 	

Error 13

Indications	Display
The self-diagnostic test has detected that the water temperature sensor is either open or short circuited.	
Troubleshooting	
<ol style="list-style-type: none"> 1. Cycle power to the water heater off for 10 seconds and then back on. 2. If the above step did not clear the error, the Intelli-Vent™ control must be replaced. 	
<p>Note: There are no further tests to conduct when the control fails one of its “self-diagnostic” tests. If the valve thinks there is something wrong; then the recourse is to replace the control.</p>	

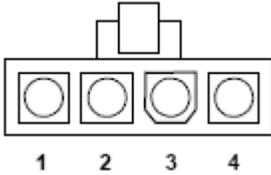
Error 14

Indications	Display
The self-diagnostic test found a problem with the Flammable Vapor Sensor. (This is <u>not</u> a flammable vapor event. It may be caused by disconnecting the FV sensor Molex, or the FV sensor itself. This includes both short and open electrical connections.)	
Troubleshooting	
<ol style="list-style-type: none"> 1. Check all FV sensor wiring harness connections; and the connections to the back of the sensor. 2. Cycle power to the water heater off for 10 seconds and then back on. 3. If no wiring problems are found, the Flammable Vapor Sensor must be checked. <ol style="list-style-type: none"> a. Disconnect the FV sensor Molex and measure the resistance of the sensor between the two black wires 2 and 3. If the resistance is less than 9k OHMS or greater than 45k OHMS, then replace the sensor. b. If the FV sensor is between 9K OHMS and 45K OHMS and the code will not clear by recycling power, replace the Intelli-Vent™ control. 	



Ultra Low NOx 75 & 98 Gallon Troubleshooting
 Commercial Product

Error 15

Indications	Display
<p>The control detected the presence of flammable vapors near the water heater and entered lock out.</p> <p>This is a permanent lockout and cannot be cleared by cycling power. Control may be reset.</p>	
Troubleshooting	
<ol style="list-style-type: none"> Disconnect the FV sensor Molex and measure the resistance of the FV sensor between the two black wires 2 and 3. <div style="display: flex; justify-content: space-around; align-items: center; margin: 10px 0;">    </div> Write down this resistance and call the technical support line at 800-432-8373 for further instructions. The control is field resettable; however, we probably need to replace the FV sensor if the sensor is out of tolerance. 	

White Rodgers Invensys Reset Procedure

- Reconnect power to the water heater and turn the unit on. Within 5 seconds.....
- Press and hold left and right arrow keys on the control valve, at the same time, until the green light begins to blink.
- Release buttons and immediately.....
- Press left and right temp adjustment keys in the following sequence:

- Left
- Right
- Left, Left

- Right
- Left
- Right, Right



- If the error code is reset, all the lights will come on. The valve is now reset. You must complete all steps within 30 seconds.

NOTICE: Do not attempt to disconnect, jumper, obstruct or block the Flammable Vapor Sensor. If will cause an error code.



Ultra Low NOx 75 & 98 Gallon Troubleshooting
Commercial Product

Flame Sensor Rod Position

The diagrams below show the proper placement of the flame sensor rod for the ULN 75 and 98 gallon gas with the White Rodgers control.

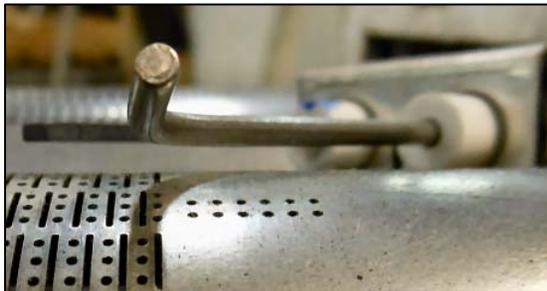
Top view



Hot surface igniter should extend over closest row of burner tube holes.

Flame rod should be centered in the middle of the burner tube holes.

Side view distance from top of burner plate



Flame rod should be positioned as shown.

Distance from the bend in the flame rod to the burner tube is the width of a quarter (3/16 inch).





Ultra Low NOx 75 & 98 Gallon Troubleshooting
Commercial Product

Wiring Diagram

