

TECHNICAL SERVICE DEPARTMENT Technical Service Bulletin 1-800-432-8373



Spiderfire (GHE Series) and Fault Code A06

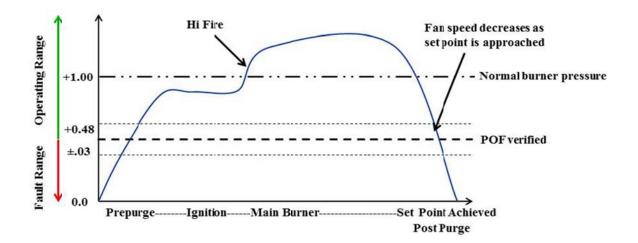
A06 is a fault code indicating a blocked vent. This can mean <u>one</u> of the three pressure switches (Proof of Fan, Exhaust Vent or Make Up/Intake Air) has faulted. Below you will see graphs of each pressure switch and their relative operating range and fault settings.

To perform these tests you will need a digital manometer capable of measuring positive and negative pressures.

Proof of Fan Exhaust Vent Makup/Intake Air

Each pressure switch has a port that you connect your digital manometer and measure pressure settings. Pressure setting should be taken during Prepurge and main burner (high fire) mode.

> Proof of Fan Activation Normally Open (+.48±.03)



Check:

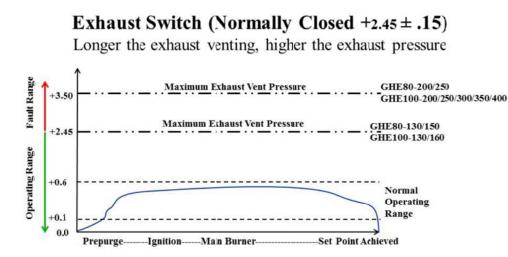
Condensate trap is blocked due to a long run Exhaust vent lengths exceed use and care recommendations



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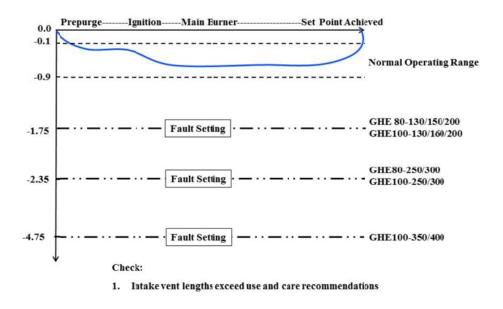


Check:

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Intake Switch (Normally Closed Negative ± .15)

Longer inlet venting, more negative the intake pressure



Technical Competence, Product Confidence



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Most A06 fault codes are probably being caused by a partially blocked or fully blocked condensate removal. Remove the red inspection cap and inspect the condensate removal on the Spiderfire and make sure it:

- 1. Is not blocked with material
- 2. Slopes 'downhill' away from the heater at a 1/4 fall for every foot of run
- 3. Uses a condensate removal pump if the run is more than 12 feet long

